NEW BRIDGE CONSTRUCTION BIG WOODS ROAD (CR1442) AT WITCHER CREEK

PRECINCT #1
GREGG COUNTY, TEXAS
GREGG COUNTY BID 2021-11

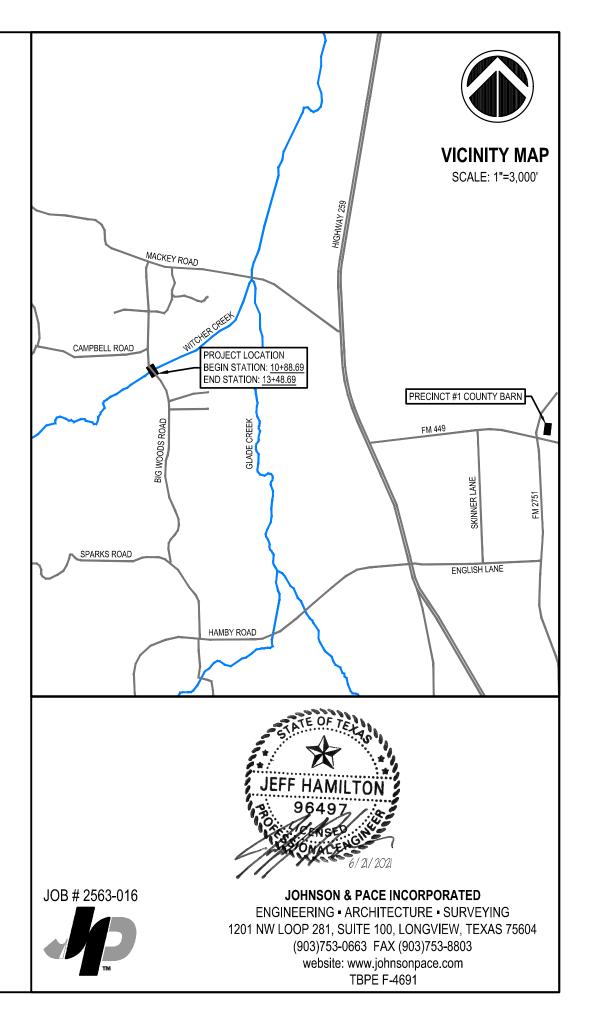
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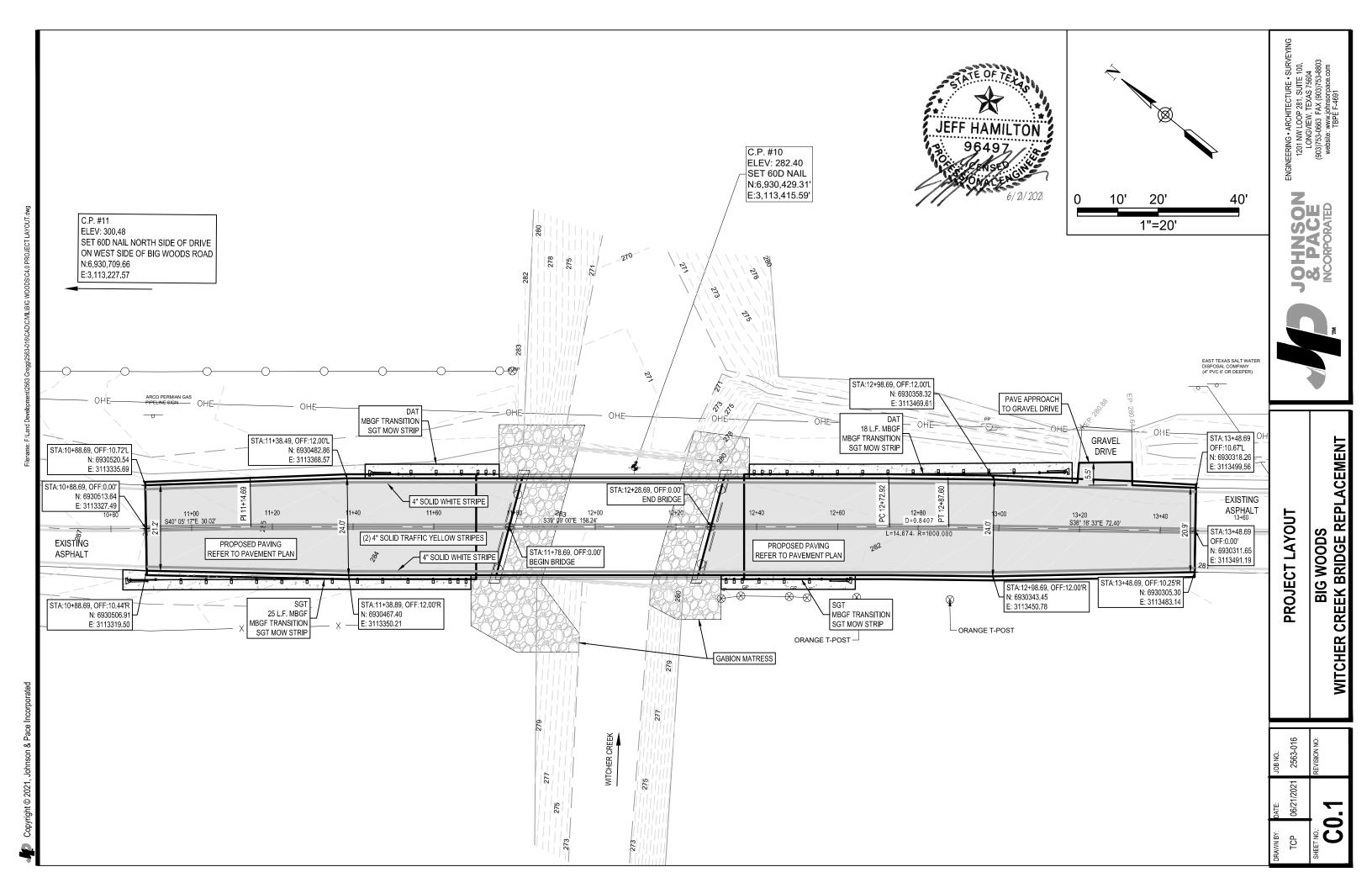
SHEET INDEX

- 0 COVER SHEET BIN _____
- 0.1 PROJECT LAYOUT
- 1.0 TRAFFIC CONTROL PLAN NARRATIVE
- 1.1 OVERALL TRAFFIC CONTROL PLAN
- 1.2 ENLARGED TRAFFIC CONTROL PLAN
- 2.0 EXISTING CONDITIONS
- 3.0 REMOVAL LAYOUT
- 4.0 BRIDGE LAYOUT
- 5.0 ESTIMATED QUANTITIES AND CAP ELEVS
- 6.0 COMMON FOUNDATION DETAILS
- 7.0 COMMON FOUNDATION DETAILS
- 8.0 ELASTOMERIC BEARING AND BEAM END DETAILS
- 9.0 RAIL ANCHORAGE DETAILS
- 10.0 ABUTMENTS
- 11.0 PRESTRESSED CONCRETE SLAB BEAM SPANS
- 12.0 PRESTRESSED CONCRETE SLAB BEAM DETAILS
- 13.0 PRESTRESSED CONCRETE SLAB BEAM STD DESIGNS
- 14.0 TRAFFIC RAIL TYPE 631LS
- 15.0 TRAFFIC RAIL TYPE 631LS
- 16.0 PAVING PLAN
- 17.0 MBGF
- 18.0 MBGF THRIE BEAM TRANSITION
- 19.0 MBGF DOWNSTREAM ANCHOR TERMINAL
- 20.0 MBGF MOW STRIP
- 21.0 SOFTSTOP END TERMINAL

GENERAL PROJECT SCOPE OF WORK
REPLACE STEEL CULVERTS WITH
BRIDGE AND APPROACHES

SPECIFICATIONS ADOPTED BY THE TEXAS DEPARTMENT OF TRANSPORTATION, NOVEMBER 1, 2014 AND SPECIFICATION ITEMS LISTED AND DATED SHALL GOVERN THIS PROJECT





1. GENERAL

- 1. THE CONTRACTOR MAY PROPOSE / RECOMMEND MODIFICATIONS TO THE SEQUENCE OF WORK FOR CONSIDERATION BY THE ENGINEER. ANY MAJOR RECOMMENDED MODIFICATION BY THE CONTRACTOR SHALL INCLUDE ANY CHANGES TO THE VARIOUS BID ITEMS, IMPACT TO TRAFFIC, EFFECT OF OVERALL PROJECT IN TIME AND COST, ETC. IF THIS PROPOSAL IS IMPLEMENTED, THE CONTRACTOR WILL BE RESPONSIBLE FOR DEVELOPING DETAILED PLAN SHEETS TO BE SEALED BY A LICENSED PROFESSIONAL ENGINEER FOR INCLUSION WITH THE CHANGE ORDER. THE CONTRACTOR CANNOT PROCEED WITH ANY CONSTRICTION OPERATIONS BASED ON A REVISED PHASE / SEQUENCE UNTIL WRITTEN APPROVAL IS OBTAINED FROM THE ENGINEER. IF AT ANY TIME DURING CONSTRUCTION THE CONTRACTOR'S PROPOSED PLAN OF OPERATION FOR HANDLING TRAFFIC DOES NOT PROVIDE FOR SAFE AND COMFORTABLE MOVEMENT, THE CONTRACTOR WILL IMMEDIATELY CHANGE THEIR OPERATION TO CORRECT THE UNSATISFACTORY CONDITION.
- DO NOT STORE ANY CONSTRUCTION MATERIAL OR EQUIPMENT AT ANY LOCATION THAT WILL CONSTITUTE A HAZARD AND ENDANGER TRAFFIC.
- THE CONTRACTOR WILL PROVIDE ADVANCED NOTIFICATION TO THE ENGINEER OF IMPENDING / UPCOMING ROAD CLOSURES FOR ALL TEMPORARY CLOSURES OR DETOURS. SEE GENERAL NOTES FOR NOTIFICATION REQUIREMENTS.
- 4. ACCESS TO THE ADJOINING PROPERTY MUST BE MAINTAINED AT ALL TIMES.
- TEMPORARY DRAINAGE IS THE RESPONSIBILITY OF THE CONTRACTOR.
- REMOVAL AND DISPOSAL OF EXISTING ABANDONED UTILITIES (EITHER PREVIOUSLY ABANDONED OR ABANDONED DURING THIS PROJECT) REQUIRED TO SUPPORT THIS PROJECT'S CONSTRUCTION SHALL BE PERFORMED UNDER THE OVERALL PREPARE RIGHT-OF -WAY ITEM (ITEM 100)
- 7. COORDINATE WITH ADJACENT PROJECTS
- COVER PERMANENT SIGNS IF NOT USED. THIS IS SUBSIDIARY TO ITEM 502.

2. SEQUENCE OF WORK

- PLACE DETOUR SIGNS, ADVANCED WARNING SIGNS, TEMPORARY SIGNS, AND BARRICADES AS SHOWN ON THE PLANS OR AS DIRECTED OR APPROVED.
- PLACE SW3P DEVICES
- CLOSE ROAD
- 4. REMOVE EXISTING 84" STEEL CULVERTS, HEADWALLS, AND APPURTENANCES.
- 5. CONSTRUCT PROPOSED BRIDGE AND APPROACHES
- 6. REMOVE SW3P DEVICES.
- 7. INSTALL PERMANENT SIGNING.
- B. PERFORM FINAL CLEANUP.
- 9. REMOVE DETOUR SIGNS, REMOVE BARRICADES, AND REOPEN ROAD,

3. SAFETY

- 1. THE CONTRACTOR WILL PROVIDE, CONSTRUCT, AND MAINTAIN BARRICADES AND SIGNS IN ACCORDANCE WITH STATE STANDARDS BC (1 - 12) - 14 AND WORK ZONE ROAD CLOSURE DETAILS WZ (RCD)-13. ANY SIGNS REQUIRED THAT ARE NOT DETAILED IN THE STANDARD SHEETS SHALL BE IN CONFORMANCE WITH THE "TEXAS MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES FOR STREETS AND HIGHWAYS" AND THE "STANDARD HIGHWAY SIGN DESIGNS FOR TEXAS.
- BARRICADES AND WARNING SIGNS SHALL BE PLACED AS INDICATED ON THE PLANS. THIS SHALL BE CONSIDERED THE
 MINIMUM REQUIRED TO PROVIDE FOR THE SAFETY OF TRAFFIC DURING CONSTRUCTION. THE CONTRACTOR SHALL PROVIDE
 AND MAINTAIN OTHER SUCH BARRICADES AND SIGNS DEEMED NECESSARY BY THE ENGINEER OR AS DIRECTED BY FIELD
 CONDITIONS, TO PROVIDE FOR THE PASSAGE OF TRAFFIC IN SAFETY AT ALL TIMES.
- 3. THE CONTRACTOR SHALL PROVIDE AND MAINTAIN FLAGGERS AS DIRECTED / APPROVED BY THE ENGINEER, AT SUCH POINTS, AND FOR SUCH PERIODS OF TIME AS MAY BE REQUIRED TO PROVIDE FOR THE SAFETY OF THE TRAVELING PUBLIC AND THE CONTRACTOR'S PERSONNEL.
- 4. THE CONTRACTOR SHALL KEEP THE ROADWAY CLEAN AND FREE OF DIRT OR OTHER MATERIALS DURING HAULING OPERATIONS. IF THE CONTRACTOR DOES NOT MAINTAIN A CLEAN ROADWAY, THEY SHALL CEASE ALL CONSTRUCTION OPERATIONS, WHEN DIRECTED BY THE ENGINEER, TO CLEAN THE ROADWAY TO THE SATISFACTION OF THE ENGINEER.



4. HAULING EQUIPMENT

- 1. THE USE OF RUBBER TIRED EQUIPMENT WILL BE REQUIRED FOR MOVING DIRT OR OTHER MATERIALS ALONG OR ACROSS PAVEMENT SURFACES. WHERE THE CONTRACTOR DESIRES TO MOVE ANY EQUIPMENT NOT LICENSED FOR OPERATION ON PUBLIC HIGHWAYS, ON OR ACROSS PAVEMENT, THEY SHALL PROTECT THE PAVEMENT FROM DAMAGE AS DIRECTED / APPROVED BY THE ENGINEER.
- THROUGHOUT CONSTRUCTION OPERATIONS, THE CONTRACTOR WILL BE REQUIRED TO CONDUCT THEIR HAULING OPERATIONS IN A
 MANNER SUCH THAT VEHICLES WILL NOT HAUL OVER PREVIOUSLY RECOMPACTED SUBGRADE OR COMPACTED BASE MATERIAL,
 EXCEPT IN SHORT SECTIONS FOR DUMPING MANIPULATIONS.

5. FINAL CLEAN UP

UPON COMPLETION OF THE WORK AND BEFORE FINAL ACCEPTANCE AND FINAL PAYMENT IS MADE, THE CONTRACTOR SHALL CLEAR
AND REMOVE FROM THE SITE ALL SURPLUS AND DISCARDED MATERIALS AND DEBRIS OF EVERY KIND AND LEAVE THE ENTIRE
PROJECT IN A SMOOTH, NEAT, AND SIGHTLY CONDITION.

6. PAYMENT

ALL BARRICADES, SIGNS, AND FLAGGERS SHALL BE SUBSIDIARY TO ITEM 502 BARRICADES, SIGNS, AND TRAFFIC HANDLING. ALL
EROSION AND SEDIMENT CONTROL DEVICES WILL BE PAID FOR UNDER ITEM 506 TEMPORARY EROSION, SEDIMENTATION, AND
ENVIRONMENTAL CONTROLS. ALL OTHER WORK AND MATERIALS SHALL BE SUBSIDIARY TO THE VARIOUS BID ITEMS UNLESS
OTHERWISE INDICATED IN THE PLANS.

1201 NW LOOP 281, SUITE 100, LONGVIEW, TEXAS 75604 (903)753-0663 FAX (903)753-8803 websile: www.johnsonpace.com





BRIDGE REPLACEMENT

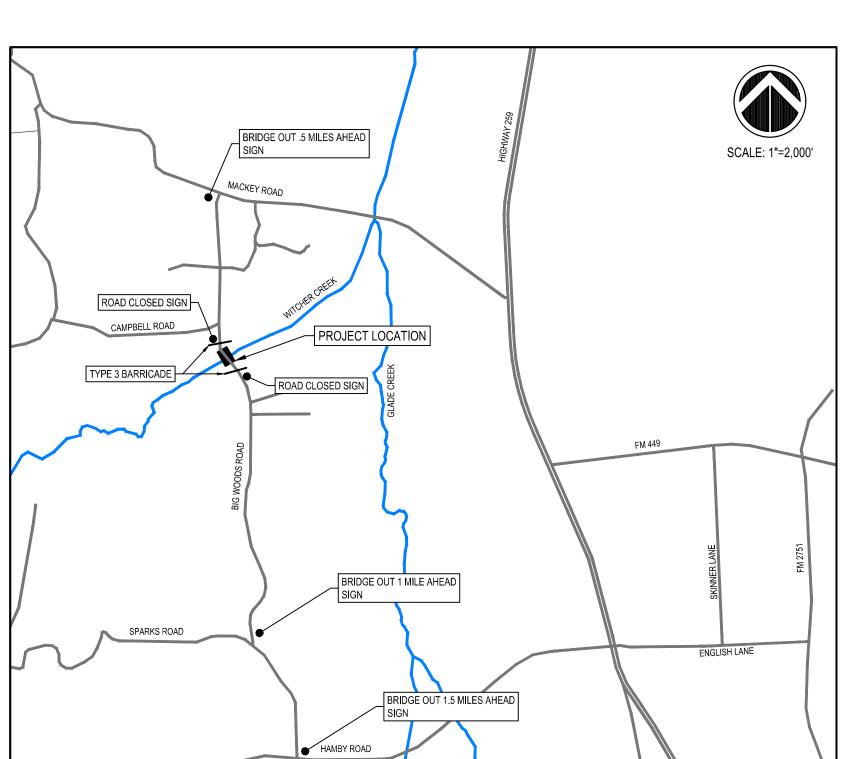
ROAD

WOODS

BIG

TRAFFIC CONTROL PLAN NARRATIVE

06/21/2021 2563-016 REVISION NO:





ROAD CLOSED

R11-2 $60'' \times 30''$

BRIDGE DUT 1.5 MILES AHEAD LOCAL TRAFFIC ONLY

> R11-3B 60" × 30"

BRIDGE DUT 1 MILE AHEAD LOCAL TRAFFIC ONLY

> R11-3B 60" × 30"

BRIDGE DUT .5 MILE AHEAD LOCAL TRAFFIC ONLY

> R11-3B 60" × 30"

HTTP://WWW.TXDOT.GOV

COMPLIANT WORK ZONE TRAFFIC CONTROL DEVICES LIST (CWZTCD)

DEPARTMENTAL MATERIAL SPECIFICATIONS (DMS)

MATERIAL PRODUCER LIST (MPL)

ROADWAY DESIGN MANUAL - SEE "MANUALS (ONLINE MANUALS)"

STANDARD HIGHWAY SIGN DESIGNS FOR TEXAS (SHSD)

TEXAS MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (TMUTCD)

ONLY PRE-QUALIFIED PRODUCTS SHALL BE USED. THE "COMPLIANT WORK ZONE TRAFFIC CONTROL DEVICES LIST" (CWZTCD) DESCRIBES PREQUALIFIED PRODUCTS AND THEIR SOURCES AND MAY BE FOUND ON-LINE AT THE WEB ADDRESS GIVEN BELOW OR BY CONTACTING:

TEXAS DEPARTMENT OF TRANSPORTATION TRAFFIC OPERATIONS DIVISION PHONE: (512) 416-3118

CONSTRUCTION EQUIPMENT WITHIN THE RIGHT-OF-WAY SHALL WEAR LABELED AS ANSI 107-2004 STANDARD PERFORMANCE FOR CLASS 2 OR 3 RISK EXPOSURE. CLASS 3 GARMENTS SHOULD BE CONSIDERED FOR HIGH TRAFFIC VOLUME WORK AREAS OR NIGHT TIME WORK

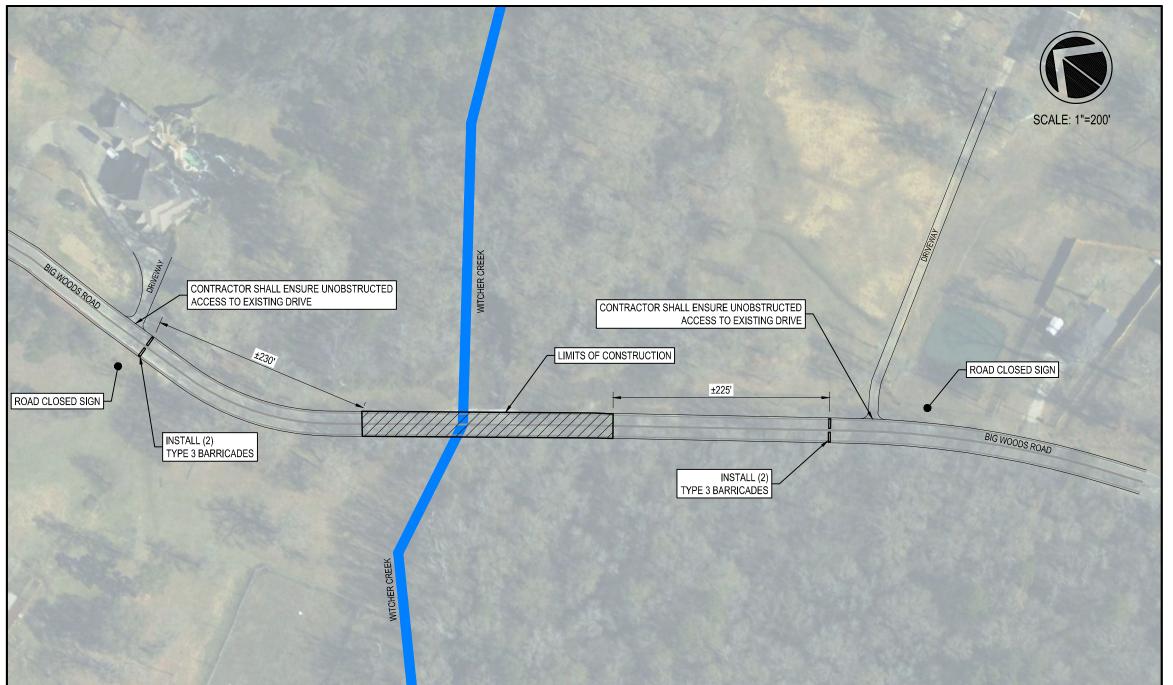
THE DOCUMENTS BELOW CAN BE FOUND ON-LINE AT

TRAFFIC ENGINEERING STANDARD SHEETS

WORKER SAFETY APPAREL NOTE:







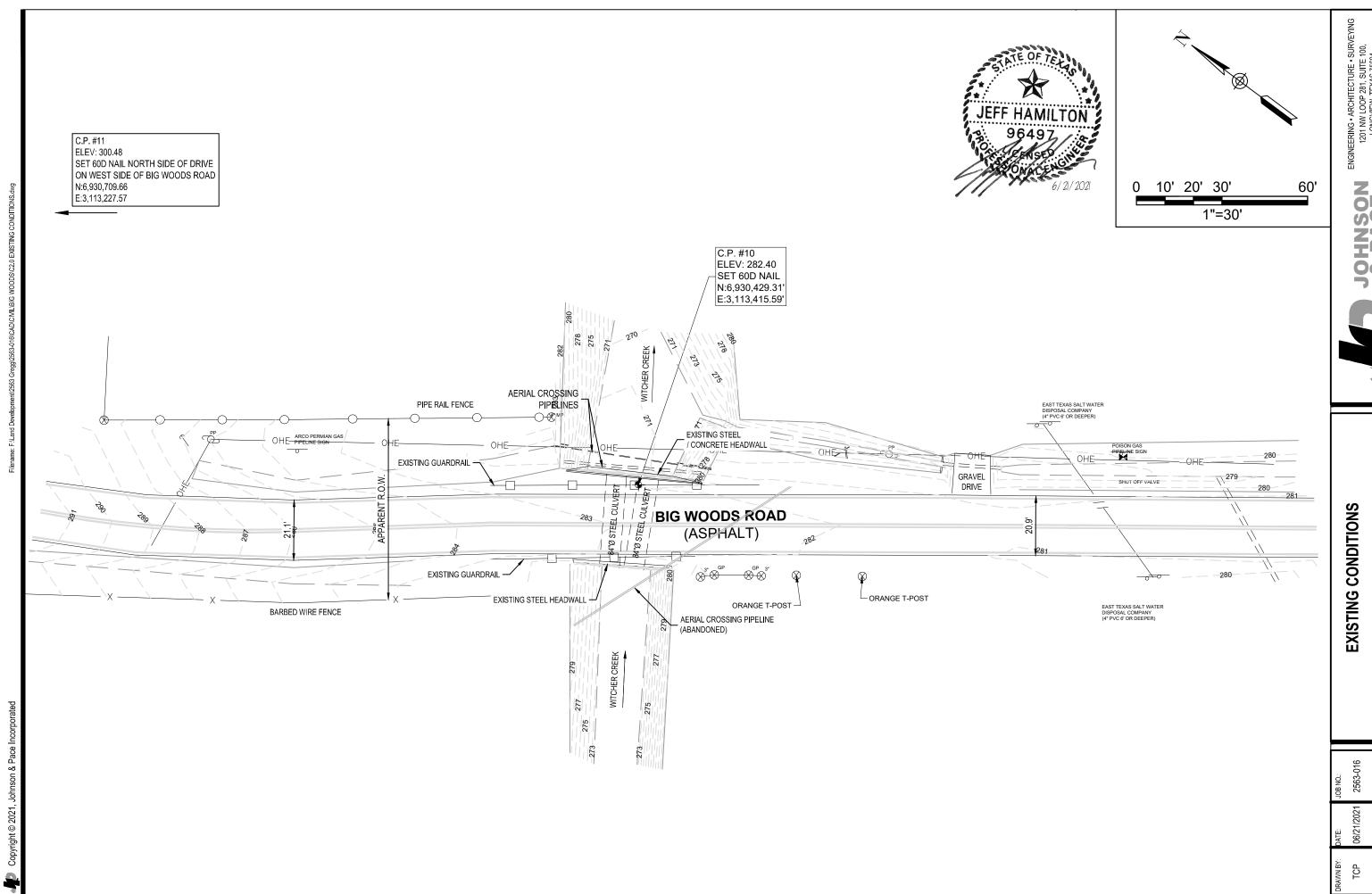
ENLARGED TRAFFIC CONTROL PLAN

2563-016

7

BIG WOODS ROAD BRIDGE REPLACEMENT

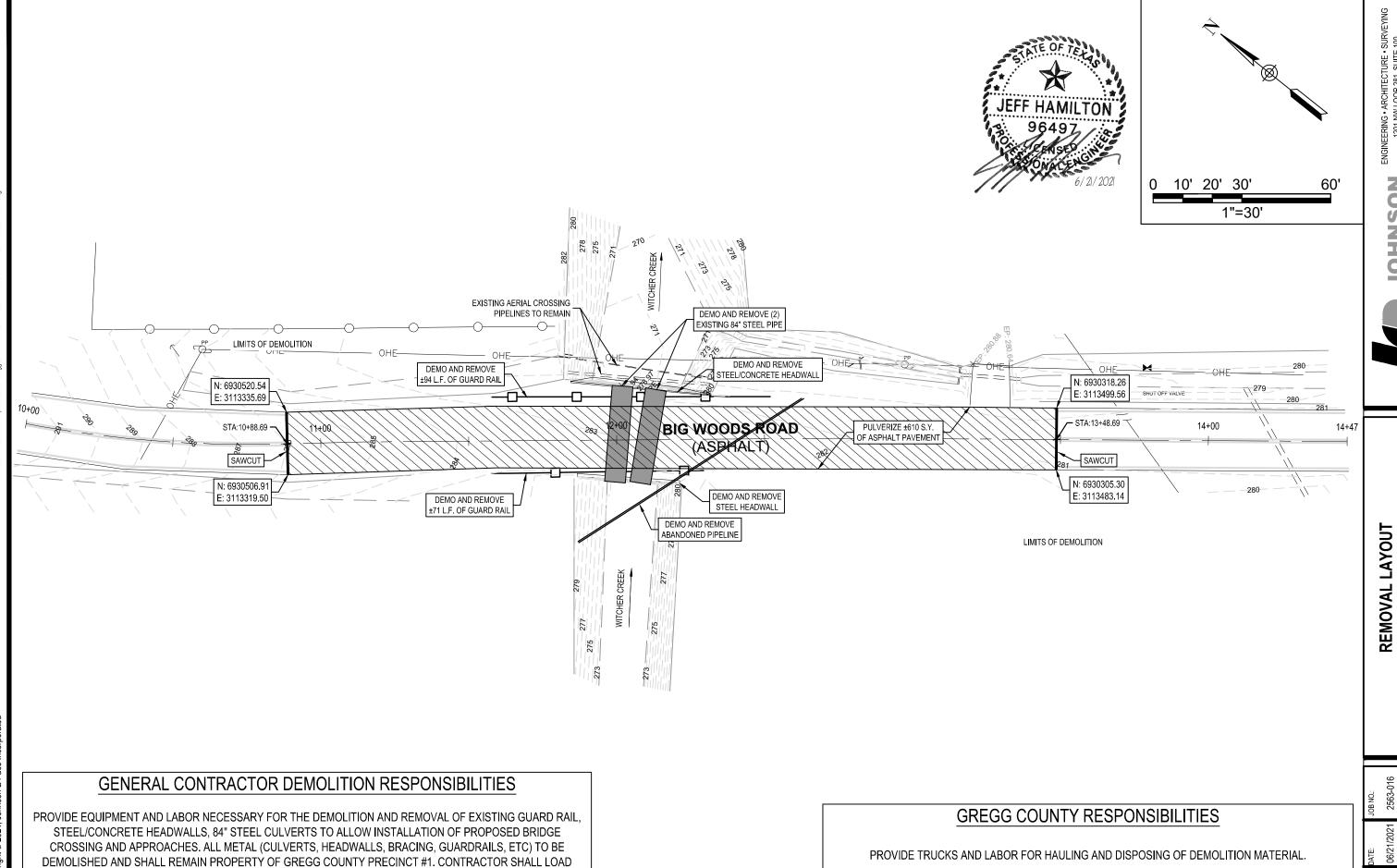




S. PACE INCORPORATED



BIG WOODS ROAD BRIDGE REPLACEMENT



DEMOLITION MATERIAL INTO TRUCKS PROVIDED BY GREGG COUNTY. CONTRACTOR SHALL MAKE A REASONABLE

EFFORT TO SEPARATE SOIL, CONCRETE, AND METAL DEMOLITION MATERIALS.

S. PACE INCORPORATED

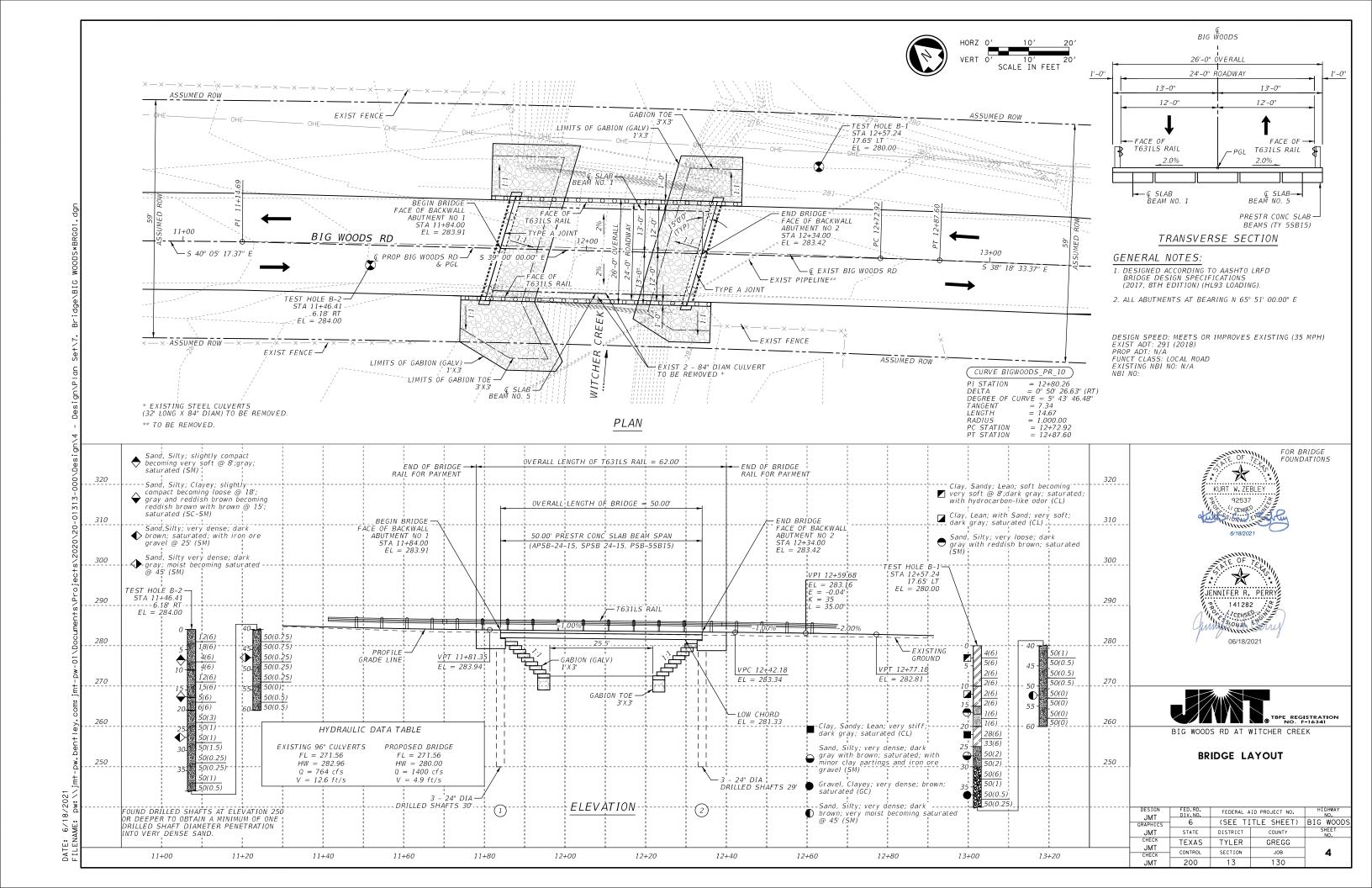


BIG WOODS WITCHER CREEK BRIDGE REPLACEMENT

2563-016 06/21/2021 0

GREGG COUNTY SHALL RETAIN OWNERSHIP OF ALL MATERIAL REMOVED BY DEMOLITION ACTIVITIES AND

SHALL PROVIDE A MATERIAL DISPOSAL LOCATION AT THE GREGG COUNTY PRECINCT #1 STORAGE YARD.



	SUMMA	RY OF L	ESTIMAT	ED QUA	NTITIES	5		
BID ITEM NUME	BER	416 6002	420 6013	425 6012	422 6007	450 6019	459 6001	496 6016
	BID ITEM DESCRIPTION	DRILLED SHAFTS	CLASS "C" CONC	PRESTR CONC SLAB BEAM	REINF CONC SLAB	RAIL	GABIONS	REMOVE STR
BRIDGE		24" DIA	ABUT	(5SB15)	(SLAB BEAM)	(TY T631LS)	(GALV)	(PIPE)
ELEMENT		LF	CY	LF	SF	LF	CY	EA
ABUTMENTS (APSB-24-15)		177	19.0	247.41	1300	24.0	191	2
50' PRESTR CONC SLAB BEAM	SPAN (SPSB-24-15)					100.0		
TOTALS		177	19.0	247.41	1300	124.0	191	2

CAP ELEVATIONS

STEP POSITIONS

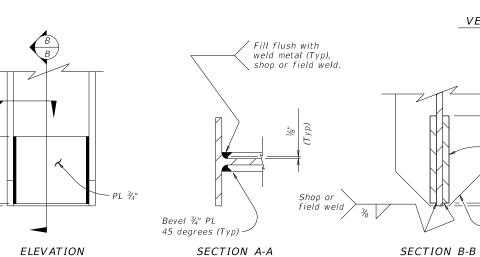
STEP 1 IS LOCATED TO THE LEFT OF BEAM 1. STEP 3 IS LOCATED BETWEEN BEAM 2 AND BEAM 3. STEP 4 IS LOCATED BETWEEN BEAM 3 AND BEAM 4. STEP 6 IS LOCATED TO THE RIGHT OF BEAM 5.





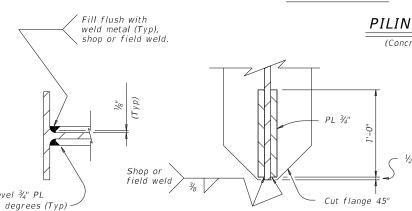
ESTIMATED QUANTITIES AND CAP ELEVATIONS

DESIGN	FED. RD.	FEDERAL A	ID PROJECT NO.	HIGHWAY
JMT	DIV. NO.	(SEE TI	TLE SHEET)	BIG WOODS
JMT	STATE	DISTRICT	COUNTY	SHEET NO.
CHECK	TEXAS	TYLER	GREGG	
JMT CHECK	CONTROL	SECTION	JOB	5
JMT	200	13	130	



See Drilled

Shaft Sections

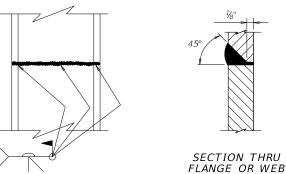


INTERIOR BENTS

DRILLED SHAFT DIA

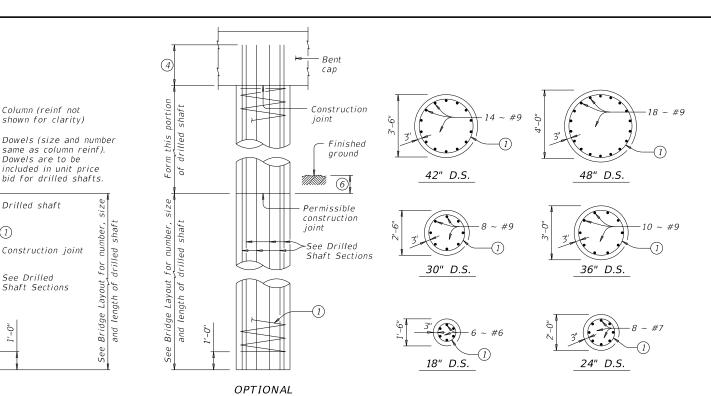
EQUAL TO COLUMN DIA

Backgouge backweld



STEEL H-PILE SPLICE DETAIL

Use when required.



If unable to avoid

conflict with wingwall

DRILLED SHAFT DETAILS

INTERIOR BENTS

DRILLED SHAFT DIA

GREATER THAN COLUMN DIA

Column (reinf not

shown for clarity)

same as column reinf). Dowels are to be

included in unit price

bid for drilled shafts.

- Drilled shaft

See Drilled Shaft Sections

Construction joint

TABLE OF −£ Cap PILE EMBEDMENT Embedment Depth (Ft) 1'-0" ORIENTATION OF 1'-6" STEEL H-PILING

← Cap and piling

piling at exterior pile group regardless of which pile would be battered back, one pile in group may be vertical. Normal 3:12 battered pile — Piling

DETAIL "A" (Showing plan view of a

group

INTERIOR BENT

DRILLED SHAFT DETAIL 5

30° skewed abutment)



DRILLED SHAFT SECTIONS

top and bottom).

#6 Bars = 1'-11" #7 Bars = 2'-0" #9 Bars = 2'-3"

#7 Bars = 2'-11" #9 Bars = 3'-9"

 $#11 \; Bars = 4'-8''$

#6 Bars = 1'-11"

 $\#7 \; Bars = 2'-3''$

 $\#9 \; Bars = 2'-9''$

7 Or as shown on plans.

Min lap with column reinf.

SHEET 1 OF 2

1) #3 spiral at 6" pitch (one and a half flat turns

Min extension into supported element:

4 Min extension into supported element:

(5) Drilled shafts may extend to the bottom of bent caps for "H" heights of 6 ft and less (as shown on the Bridge Layout), if approved. This option can only be used when the

drilled shaft diameter equals the column

diameter. Obtain approval of the forming method above the ground line prior to

construction. No adjustments in payment

6 1'-0" Min, unless shown otherwise on plans.

will be made if this option is used.

Texas Department of Transportation

COMMON FOUNDATION **DETAILS**

FD

Bridge Division Standard

				_		
FILE: fdstde01-20.dgn	DN: TXE	DOT	ск: ТхD0Т	DW: T	xD0T	ck: TxD0T
©TxD0T April 2019	CONT	SECT	JOB		HIG	HWAY
REVISIONS	200	13	130		BIG	WOODS
01-20: Added #II bars to the FD bars.	DIST		COUNTY			SHEET NO.
	TYLER	1	GREG	G		6



(Concrete or steel H)

STEEL H-PILE TIP REINFORCEMENT See Item 407 "Steel Piling" to determine when tip reinforcement is required and for options to the details shown.

Pile Type 16" Sq Concrete 18" Sq Concrete HP14 Steel

20" Sq Concrete 24" Sq Concrete HP18 Steel

ABUTMENTS, WINGWALLS

AND MULTI-DRILLED

SHAFT FOOTINGS

See Prestressed Concrete Piling (CP) standard for additional details on concrete pile embedment.

VERTICAL PILE

Finished

ground

See Drilled

Shaft Sections

Finished

BATTERED PILE

Batter ½ to 12 Vertical ELEVATION ELEVATION 2'-0" 2'-0" 4'-3" 7'-6" PLANPLANFOUR PILE FOOTING® FIVE PILE FOOTING $^{ ext{@}}$ For 42" Dia and smaller columns. For 42" Dia and smaller columns Min lap with column reinforcing: #7 Bars = 2'-11" #9 Bars = 3'-9" #11 Bars = 4'-8"

Finished

ground (Typ) —

2'-6"

4'-3"

- 6 1'-0" Min, unless shown otherwise on plans.
- 7 Or as shown on plans.
- 8 See Bridge Layout for type, size and length of piling.
- Number and size of FD bars must match column reinforcing. Tie FD bars to the top of the bottom reinforcing mat.
- 10 Adjust FD quantity, size and weight as needed to match column reinforcing.

TABLE OF FOOTING QUANTITIES FOR 30" COLUMNS

	•	<i>5</i> 0 '	COLON	1115				
ONE 3 PILE FOOTING								
Bar	No.	Size	Lengt	h	Weight			
F 1	11	#4	3'- 2		23			
F2	6	#4	8'- 2		33			
F3	6	#4	6'- 11	!"	28			
F4	8	#9	3'- 2	"	86			
F5	4	#9	6'- 11	!"	94			
F6	4	#9	8'- 2	II .	111			
FC	12	#4	3'- 6	II .	28			
FD (10)	8	#9	8'- 1		220			
Reinf	orcing	Lb	623					
Class	"C" Cc	CY	4.8					
ONE 4 PILE FOOTING								
Bar	No.	Size	Lengt	h	Weight			
F 1	20	#4	7'- 2		96			
F2	16	#8	7'- 2	ıı	306			
FC	16	#4	3'- 6		37			
FD [10]	8	#9	8'- 1		220			
Reinf	orcing	Steel		Lb	659			
Class	"C" Cc	ncrete		CY	6.3			
		ONE 5	PILE FOOT	「ING				
Bar	No.	Size	Lengt	h	Weight			
F 1	20	#4	8'- 2	u .	109			
F2	16	#9	8'- 2	"	444			
FC	24	#4	3'- 6	u	56			
FD [10]	8	#9	8'- 1		220			
Reinf	orcing	Steel		Lb	829			
Class	"C" Cc	ncrete		CY	8.0			

CONSTRUCTION NOTES:

See Bridge Layout for foundation type required. Use these foundation details unless shown otherwise.

Drive piling under abutment wingwalls to a minimum resistance of 10 Tons/Pile unless shown otherwise.

Provide Class C Concrete (f'c = 3,600 psi), unless shown otherwise. Provide Grade 60 reinforcing steel. Galvanize reinforcing if shown elsewhere in the plans.

Provide bar laps for drilled shaft reinforcing, where required, as follows:

Uncoated or galvanized (#6) ~ 2'-6"

Uncoated or galvanized (#7) ~ 2'-11"

Uncoated or galvanized (#9) ~ 3'-9"

GENERAL NOTES:

- Batter ½ to 12

Designed according to AASHTO LRFD Bridge Design Specifications.

Cover dimensions are clear dimensions, unless noted otherwise. Reinforcing bar dimensions shown are out-to-out of bar.

DESIGNER NOTES:

Do not use the drilled shaft details shown on this standard for retaining wall,

noise wall, barrier, or sign foundations without structural evaluation.

Do not use the footings shown on this standard in direct contact with salt water or exposed to salt water spray.

Maximum allowable pile loads for the footings shown are:
72 Tons/Pile with 24" Dia Columns
80 Tons/Pile with 30" Dia Columns
100 Tons/Pile with 36" Dia Columns 120 Tons/Pile with 42" Dia Columns

SHEET 2 OF 2

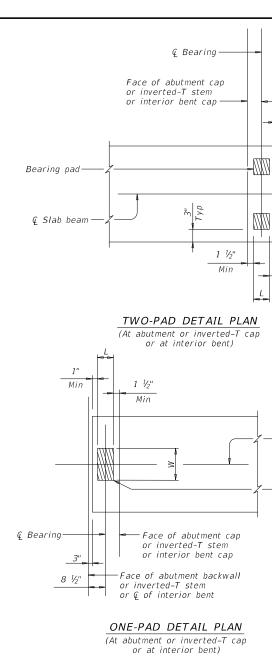


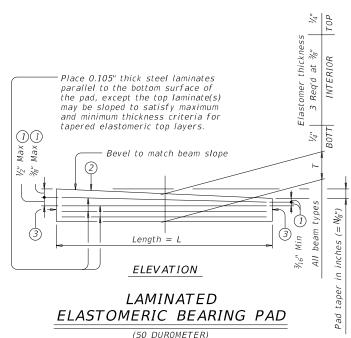
Bridge Division Standard

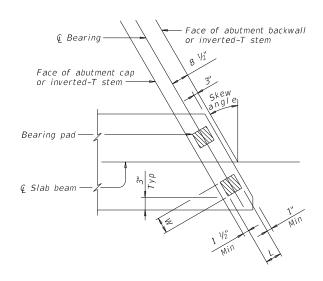
COMMON FOUNDATION **DETAILS**

FD

				_		
fdstde01-20.dgn	DN: TXE	OT	ск: ТхD0Т	DW:	TxD0T	ck: TxD0T
TxDOT April 2019	CONT	SECT	JOB		F	HIGHWAY
REVISIONS	200	13	130		BIG	WOODS
1-20: Added #11 bars to the FD bars.	DIST		COUNTY			SHEET NO.
	TYLER		GREG	G		7







Face of abutment backwall

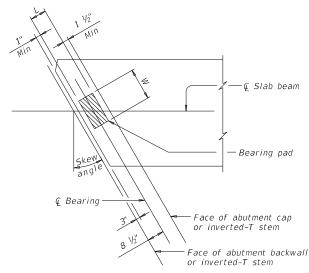
or inverted-T stem or

© of interior bent

€ Slab beam

-Bearing pad

TWO-PAD DETAIL SKEW PLAN (At abutment or inverted-T cap)



ONE-PAD DETAIL SKEW PLAN (At abutment or inverted-T cap)

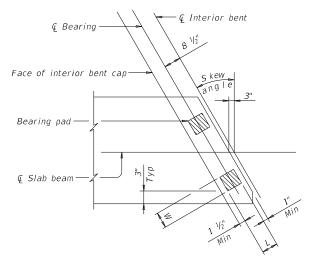
ELASTOMERIC BEARING PAD PLACEMENT AND BEAM END DIAGRAMS

Place one bearing pad at forward station beam end. Place two bearing pads at back station beam end.

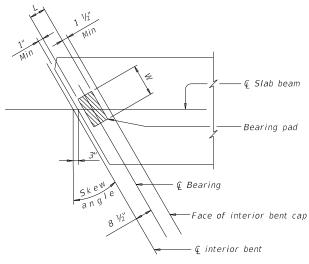
- 1 Maximum and minimum layer thicknesses shown are for elastomer only, on tapered
- 2 Indicate BEARING TYPE on all pads. For tapered pads, locate BEARING TYPE on the high side. The Fabricator must include the value of "N" (amount of taper in 1/8" increments) in this mark. Examples: N=O, (for O" taper) N=1, (for $\frac{1}{8}$ " taper) N=2, (for ½" taper)

Fabricated pad top surface slope must not vary from plan beam slope by more than 0.0625" \ IN/IN.

(3) Locate permanent mark here.



TWO-PAD DETAIL SKEW PLAN (At interior bent)



ONE-PAD DETAIL SKEW PLAN (At interior bent)

TABLE OF BEARING PAD DIMENSIONS (ALL PRESTR CONC SLAB BM TYPES)

0ne-Pa	d (Ty SB1	-"N") (2)	Two-Pa	nd (Ty SB2	'-"N") (2)
W	L	T	W	L	T
14"	7"	2"	7"	7"	2"

Pad sizes shown are applicable for the following conditions:

- (1) All one, two and three span units where the minimum span length is not less than 25' and the maximum span is not more than 50'.

 (2) Skews less than or equal to 30°.

GENERAL NOTES:

These details accommodate skew angles up to 30°.

Shop drawings for approval are required. A bearing layout which identifies location and orientation of all bearings must be developed by the bearing fabricator. Permanently mark each bearing in accordance with the bearing layout. A copy of the bearing layout is to be provided to the Engineer.

Cost of furnishing and installing elastomeric bearings must be included in unit price bid for "Prestressed Concrete Slab Beams".

HL93 LOADING



Texas Department of Transportation

ELASTOMERIC BEARING AND BEAM END DETAILS

PRESTR CONCRETE SLAB BEAM

PSRFR

		,	JUL	ט		
LE: psbste06-17.dgn	DN: TXDOT		ck: TxDOT	DW:	TxD0T	ck: TxD0T
TxDOT January 2017	CONT SECT		JOB		HIGHWAY	
REVISIONS	200	13	130		BIG WOODS	
	DIST		COUNTY			SHEET NO.
	TYLER		GREG	<u> </u>		8

Bend or cut and remove portion of bars H where bar conflicts with anchor bolts on exterior beams only -Slab beam bars H(#4) 'nstalled anchor bolts 'est on top of slab be £ 5%" Dia anchor bolts. See "T631LS & T631 Rail C-I-P Anchor Bolt" CAST-IN-PLACE ANCHORAGE OPTION

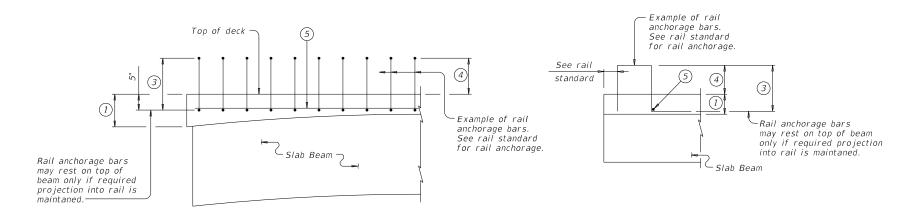
(1) -Slab Beam $\c C$ $\c S$ " Dia ASTM A193 Gr B7 or F1554 Gr 105 fully threaded rods with one hardened steel washer (ASTM F436) and one regular lock washer placed under each heavy hex nut (ASTM A563). See "Material Notes" for installation.

1

Slab Beam

ADHESIVE ANCHORAGE OPTION

T631LS & T631 RAIL ANCHORAGE PLACEMENT 20

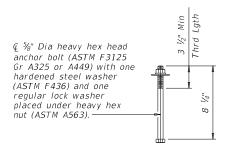


PART SPAN ELEVATION

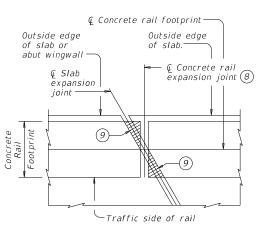
SECTION

TYPICAL CONCRETE RAIL ANCHORAGE

(Showing typical concrete rail anchorage)



T631LS & T631 RAIL C-I-P ANCHOR BOLT



PLAN OF CONCRETE RAILS AT EXPANSION JOINTS

- (1) Cast-in-place slab thickness varies due to beam camber (5" minimum).
- 2 Replace cast-in-place anchor bolts shown on T631LS and T631 Rail standard with an adhesive anchor system or cast-in-place anchor bolts shown on
- $rac{3}{3}$ Bar length shown on rail standard, minus 1 $rac{1}{4}$ ". Adjust bar length for a
- 4) See rail standard for projection from finished grade or top of sidewalk.
- 5 Place additional (#5) longitudinal bar.
- 6 Excess bolt length has been provided to accommodate a variable slab thickness due to beam camber. If slab thickness on span details exceed 7", bolt length must be increased accordingly. After posts have been set and bolts tightened, bolt projection above nuts of more than 1/2" must be cut off and painted with two coats of zinc-rich paint conforming to the Item 445 "Galvanizing".
- Distance from end of top outside edge of slab to center of first bolt group can not be less than 9", except: 15° Skew: 1'-0" (acute corner only) 30° Skew: 1'-3" (acute corner only)
- (8) Location of rail expansion joint must be at the intersection of C slab expansion joint, C rail footprint and perpendicular to slab outside edge.
- 9 Cross-hatched area must have $\frac{1}{2}$ " preformed bitumuminous fiber material under concrete rail, as shown.

CONSTRUCTION NOTES:

Rail anchorage bars may be field bent as required to clear rail reinforcing or provide minimum cover shown on standard rail detail sheets.

Test adhesive anchors in accordance with Item 450.3.3, "Tests". Test 3 anchors per 100 anchors installed. Perform corrective measures to provide adequate capacity if any of the tests do not meet the required test load. Repair damage from testing as directed.

MATERIAL NOTES:

Galvanize all steel components of steel rail system.

Provide Grade 60 reinforcing steel.

Cast-in-place anchorage system for T631LS and T631 Rail must be \%" Dia heavy hex head anchor bolts (ASTM F3125 Gr 325 or A449) with one hardened steel washer (ASTM F436) and one regular lock washer placed under heavy hex nut. Nuts must conform to ASTM A563 requirements. Embed anchor bolts 4 1/2" minimum.

Adhesive anchors for T631LS and T631 Rail must be 5%" Dia ASTM A193 Gr B7 or F1554 Gr 105 fully threaded rods with one hardened steel washer (ASTM F436) and one regular lock washer placed under each heavy hex nut. Nuts must conform to ASTM A563 requirements. Embed fully threaded rod into slab and/or abutment wingwall using a Type III, Class C, D, E, or F anchor adhesive. Minimum adhesive anchor embedment depth is 4 3/4". Anchor adhesive chosen must be able to achieve a nominal bond strength in tension of a single anchor, Na, of 8 kips (edge distance must be accounted for). Submit signed and sealed calculations or the manufacturer's published literature showing the proposed anchor adhesive's ability to develop this load to the Engineer for approval prior to use. Anchor installation, including hole size, drilling, and clean out, must be in accordance with Item 450, "Railing." Epoxy coat or galvanize reinforcing steel shown on this standard if rail

reinforcement is epoxy coated or galvanized.

GENERAL NOTES:

Designed in accordance with AASHTO LRFD Bridge Design Specifications. This standard is for use with structures with a 5" minimum cast-in-place concrete slab.

This standard may require modification for interior rails. This standard does not apply to median barriers.

This standard does not provide details for Type T221P, T224, T80HT, T80SS, C412, PR11, PR22 and PR3 rails on slab beam bridges.

See rail standards for approved speed restrictions, notes and details not shown.

Cover dimensions are clear dimensions, unless noted otherwise.



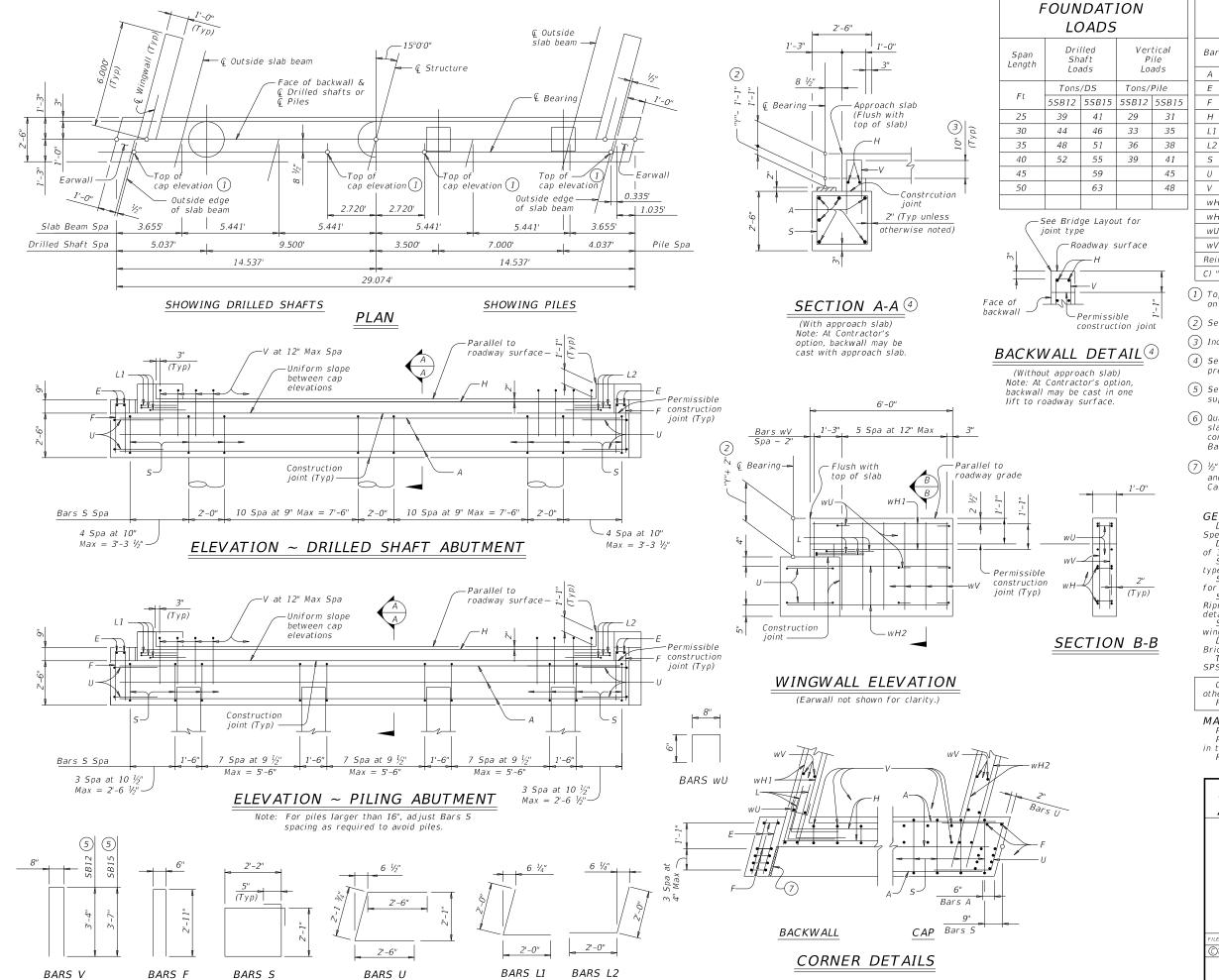
Bridge Division Standard

RAIL ANCHORAGE **DETAILS**

PRESTR CONCRETE SLAB BEAMS

PSBRA

FILE: psbste07-18.dgn	DN: TXDOT CK: TXDO		ck: TxD0T	DW:	JTR	ck: JMH
©TxD0T January 2017	CONT	ONT SECT JOB		HIGHWAY		
REVISIONS	200	13	130		ΒI	G WOODS
03-18: Updated adhesive anchor notes.	DIST		COUNTY			SHEET NO.
	TYLEF		GREG	G		9



this standard is governed by the "Texas Engineering Practice Act". TXDOT for any purpose whatsoever. TXDOT assumes no responsibi d to other formats or for incorrect results or damages resulting fr

TABLE OF ESTIMATED 6 **QUANTITIES**

Bar	No.	Size	Length	(5		Weight	5
Баі	NO.	3120	5SB12	551	B15	5SB12	5SB15
Α	6	#11	28'-1"	2	8'-1"	895	895
Ε	4	#4	2'-3"	2'-3"		6	6
F	10	#4	6'-4"	6'-4"		43	43
Н	2	#5	26'-7"	2	6'-7"	56	56
L1	3	#6	4'-0"		4'-0"	18	18
L2	3	#6	4'-0"		4'-0"	18	18
5	32	#4	9'-4"		9'-4"	200	200
U	4	#6	7'-2"		7'-2"	43	43
V	26	#5	7'-4"	7'	'-10"	199	212
wH1	8	#6	5'-8"		5'-8"	68	68
wH2	8	#6	6'-11"	6'	'-11"	83	83
wU	12	#4	1'-8"		1'-8"	14	14
wV	28	#5	3'-10"		4'-1"	112	119
Reinfo	rcing St	teel			Lb	1,755	1,775
CI "C"	Conc (Al	but)	CY	9.1	9.5		

- (1) Top of cap elevations are based on section depths shown on Span Details.
- (2) See Span Details for "Y".
- (3) Increase as required to maintain 3" from finished grade.
- 4) See Bridge Layout to determine if approach slab is
- (5) See Bridge Layout for beam type used in the
- (6) Quantities shown are for one abutment only (with approach slab). Without approach slab, add 1.0 CY Class "C" concrete and 56 Lb reinforcing steel for 2 additional
- 7 $\frac{1}{2}$ " preformed bituminous fiber material between slab beam and earwall. Bond to earwall with an approved adhesive. Cast inside face of earwall perpendicular to cap. (Typ)

GENERAL NOTES:

GENERAL NOTES:
Designed according to AASHTO LRFD Bridge Design
Specifications.
Designed for a normal embankment header slope
of 3:1 and a maximum span length of 50 feet.
See Bridge Layout for header slope and foundation

type, size, and length.
See Common Foundation Details (FD) standard sheet

for all foundation details and notes.

See Concrete Riprap (CRR) standard sheet or Stone Riprap (SRR) standard sheet for riprap attachment details, if applicable.

See applicable rail details for rail anchorage in

wingwalls.
Details are drawn showing right forward skew. See

Bridge Layout for actual skew direction.

These abutment details may be used with standard SPSB-24-15 only.

Cover dimensions are clear dimensions, unless noted

Reinforcing bar dimensions shown are out-to-out of bar.

MATERIAL NOTES:

Provide Class C concrete (f'c = 3,600 psi). Provide Class C (HPC) concrete if shown elsewhere

Provide Grade 60 reinforcing steel.



ABUTMENTS

PRESTR CONCRETE SLAB BEAM

HL93 LOADING

24' ROADWAY

15° SKEW

Bridge Division Standard

APSB-24-15

LE: psbste10-17.dgn	DN: TXDOT		ck: TxDOT	DW:	TxDOT	ck: TxD0T	
TxDOT January 2017	CONT SECT JOB		HIGHWAY				
REVISIONS	200	13	13 130		BIG	BIG WOODS	
	DIST	5T COUNTY			SHEET NO.		
	TYLER GREGG			10			

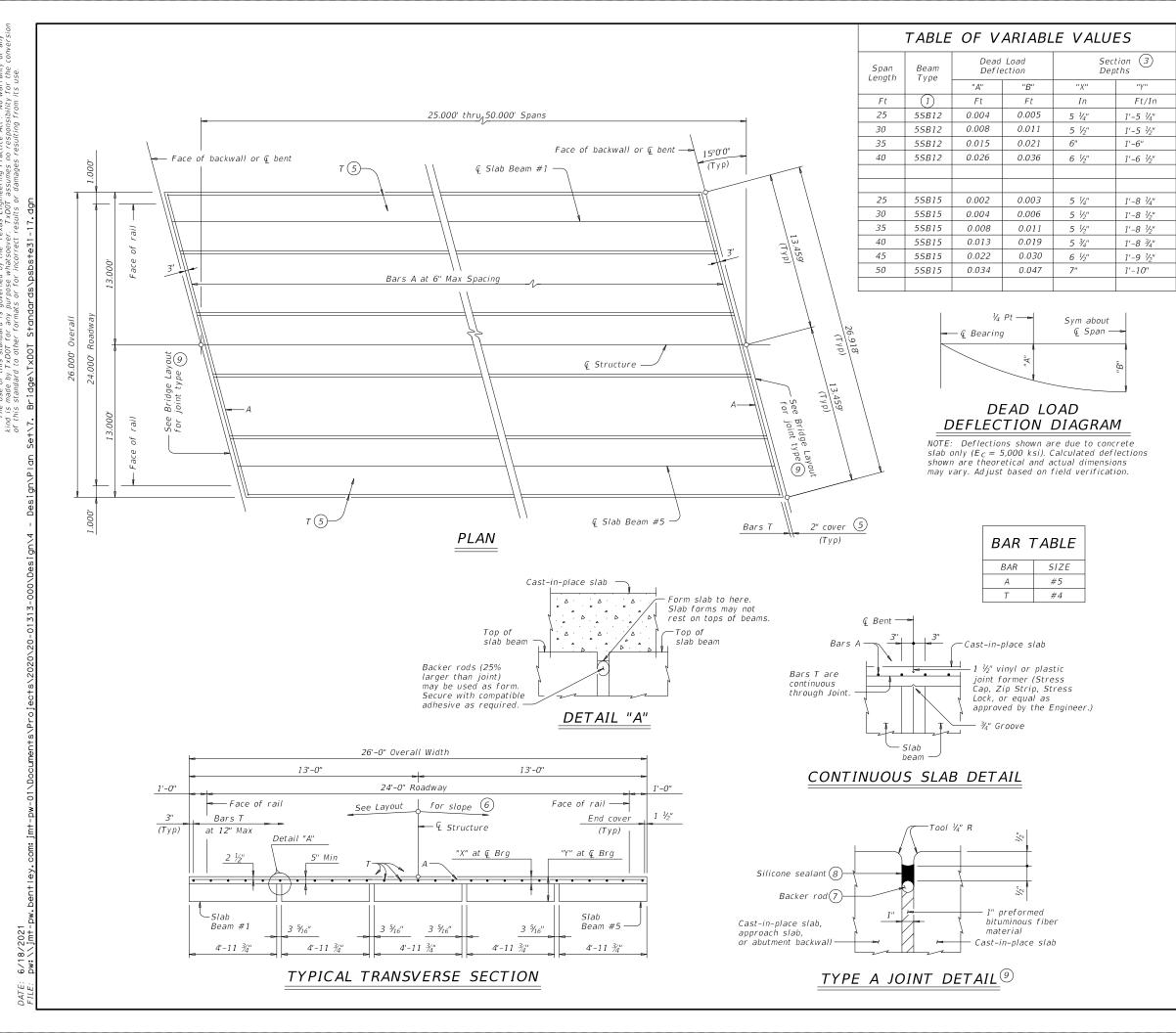


TABLE OF ESTIMATED QUANTITIES

SPAN	REINF CONCRETE SLAB		PRESTR CO SLAB BEA B12 OR 55	M (1)	TOTAL 2
LENGTH	(SLAB BEAM)	ABUT TO INT BT	INT BT TO INT BT	ABUT TO ABUT	STEEL
Ft	SF	LF 4	LF 4	LF 4	Lb
25	650	122.46	122.50	122.41	1,820
30	780	147.46	147.50	147.41	2,180
35	910	172.46	172.50	172.41	2,550
40	1,040	197.46	197.50	197.41	2,910
45	1,170	222.46	222.50	222.41	3,280
50	1,300	247.46	247.50	247.41	3,640

- (1) See Bridge Layout for beam type used in the superstructure. These standards do not provide for the use of both SB12 and SB15 beams within the same structure.
- (2) Reinforcing steel weight is calculated using an approximate factor of 2.8 Lbs/SF.
- 3 Based on theoretical beam camber, dead load deflections of 5" cast-in-place concrete slab and a constant grade.
- $\overset{ ext{$(4)}}{}$ Fabricator will adjust beam lengths for beam slopes as required
- (5) Where slab is continuous over Interior Bents, Bars T are continuous through Joint. See "Continuous Slab Detail".
- (6) This standard does not provide for changes in roadway cross-slopes within the structure.
- multiple pieces to create a backer rod cross section is not permitted. Top of backer rod must be convex as shown.
- 8 Class 7 silicone sealant that conforms to DMS-6310. Install when ambient temperature is between 55°F and 85°F and rising. Engineer to determine allowable hours for sealant application.
- See Bridge Layout for expansion joint locations. If using Type
 A expansion joints, the maximum distance between joints is 100
 feet. Type A joints are subsidiary to Item 422, "Concrete" Superstructures".

GENERAL NOTES:

Designed according to AASHTO LRFD Bridge Design Specifications. This standard does not provide for vertical curves in roadway grade within the structure.

Two- or three-span units, with slab continuous over interior bents, may be formed with the details shown on this sheet.

See applicable rail details for rail anchorage in slab.

Details are drawn showing right forward skew. See Bridge Layout for actual skew direction.

This standard does not support the use of transition bents.

Cover dimensions are clear dimensions, unless noted otherwise.

MATERIAL NOTES:

Provide Class S concrete (f'c = 4,000 psi).
Provide Class S (HPC) concrete if shown elsewhere in the plans.

Provide Grade 60 reinforcing steel. Provide bar laps, where required, as follows:

Uncoated $\sim #4 = 1'-7''$ $\sim #5 = 2'-0''$

Epoxy coated $\sim #4 = 2'-5''$

~ #5 = 3'-0"

Deformed welded wire reinforcement (WWR) (ASTM A1064) of equal size and spacing may be substituted for Bars A or T unless noted HL93 LOADING



Bridge Division Standard

PRESTRESSED CONCRETE SLAB BEAM SPANS (TY SB12 OR SB15)

24' ROADWAY

15° SKEW

SPSB-24-15

LE: psbste31-17.dgn	DN: TXDOT		ck: TxD0T	DW:	TxD0T	ck: TxD0T	
TxDOT January 2017	CONT SECT		JOB		HIGHWAY		
REVISIONS	200	13	13 130		BIG	G WOODS	
	DIST	COUNTY			SHEET NO.		
	TYLER	YLER GREGG			1 1		

Weight (4)

lb/ft

934

Spa at 12" Max

D-

Bars C

H at 12"

Max Spa

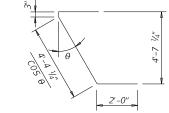
5 Spa at 4" Max 10 Eq Spa = 1'-8"

> PART SKEW PLAN (Showing θ over 15° to 30° skew)

 $"B" = 4.58' + 2.33' TAN \theta$

10 Eq Spa = "B"

2'-0"



BARS M1(#4)

3'-3" COS 0 BARS C1(#4)

1'-10 1/2" C05 θ

BARS N1(#4)

BARS M2(#4)

Cover dimensions are clear dimensions, unless noted otherwise.

Reinforcing bar dimensions shown are out-to-out of bar.

HL93 LOADING



PRESTRESSED CONCRETE SLAB BEAM DETAILS

(TYPE 5SB15)

PSB-5SB15

<u> </u>						
.e: psbsts04-17.dgn	DN: TXE	OT	OT CK: TXDOT DW: TXDOT CK:			
TxDOT January 2017	CONT	ONT SECT JOB HIGHWAY				GHWAY
REVISIONS	200	13	130		BIG	WOODS
	DIST		COUNTY			SHEET NO.
	TYLER		GREG	<u> </u>		12

(6) Blockout required at armor joint (AJ) and sealed expansion joint (SEJ) locations to accommodate joint anchorage.

Bars H not shown for clarity

					L	DESIG	NED I	BEAMS	(STRAIG	HT S	STRAND	<i>S)</i>										OPTION	AL DESIGN	V		LC	DAD RA	ATING
STRUCTURE	SPAN LENGTH	BEAM NO.	BEAM TYPE	NON- STD STRAND PATTERN	TOTAL NO.	SIZE	STRGTH	STRANDS "e" •	"e" END	TOT NO. DEB	DIST FROM BOTTOM	NO ST F	ONDED S O. OF RANDS DE-		IUMBE DE	ROW R OF S BONDE from	D TO	DS 15	CONC RELEASE STRGTH 1	RETE MINIMUM 28 DAY COMP STRGTH f'c	DESIGN LOAD COMP STRESS (TOP Q) (SERVICE I)	DESIGN LOAD TENSILE STRESS (BOTT Q) (SERVICE III)	REQUIRED MINIMUM ULTIMATE MOMENT CAPACITY (STRENGTH 1)		_	STRE	ENGTH I	SERVICE
	(ft)					(in)	(ksi)	(in)	(in)		(in)	TOTAL	BONDED	3	0	9	12	15	(ksi)	(ksi)	fct (ksi)	fcb (ksi)	(kip-ft)	Moment	Shear	Inv	0pr	Inv
	25	ALL	5SB12		8	0.6	270	3.50	3.50	0	2.5	8	0	0	0	0	0	0	4.000	5.000	0.914	-1.217	448	0.450	0.450	1.40	1.82	1.71
24' ROADWAY	30	ALL	5SB12		10	0.6	270	3.50	3.50	0	2.5	10	0	0	0	0	0	0	4.000	5.000	1.292	-1.685	530	0.450	0.450	1.25	1.62	1.29
SB12 BEAM	35	ALL	5SB12		14	0.6	270	3.50	3.50	0	2.5	14	0	0	0	0	0	0	4.000	5.000	1.730	-2.219	675	0.450	0.450	1.33	1.73	1.23
	40	ALL	5SB12		18	0.6	270	3.50	3.50	0	2.5	18	0	0	0	0	0	0	4.000	5.000	2.218	-2.796	820	0.440	0.440	1.34	1.74	1.12
	25	ALL	5SB15		8	0.6	270	5.00	5.00	0	2.5	8	0	0	0	0	0	0	4.000	5.000	0.725	-0.897	551	0.450	0.450	1.77	2.29	2.4
	30	ALL	5SB15		8	0.6	270	5.00	5.00	0	2.5	8	0	0	0	0	0	0	4.000	5.000	1.020	-1.244	574	0.450	0.450	1.23	1.59	1.45
'4' ROADWAY	35	ALL	5SB15		10	0.6	270	5.00	5.00	0	2.5	10	0	0	0	0	0	0	4.000	5.000	1.361	-1.640	708	0.450	0.450	1.15	1.49	1.1
SB15 BEAM	40	ALL	5SB15		14	0.6	270	5.00	5.00	0	2.5	14	0	0	0	0	0	0	4.000	5.000	1.739	-2.068	864	0.440	0.440	1.32	1.71	1.1
	45	ALL	5SB15		18	0.6	270	5.00	5.00	2	2.5	18	2	2	0	0	0	0	4.000	5.000	2.179	-2.574	1054	0.440	0.440	1.34	1.73	1.0
	50	ALL	5SB15		24	0.6	270	5.00	5.00	8	2.5	24	8	4	4	0	0	0	4.000	5.000	2.680	-3.153	1276	0.440	0.440	1.33	1.72	1.1
	25	ALL	5SB12		8	0.6	270	3.50	3.50	0	2.5	8	0	0	0	0	0	0	4.000	5.000	0.903	-1.184	444	0.430	0.430	1.47	1.91	1.8
8' ROADWAY SB12 BEAM	30	ALL	55B12		10	0.6	270	3.50	3.50	0	2.5	10	0	0	0	0	0	0	4.000	5.000	1.276	-1.639	508	0.430	0.430	1.32	1.71	1.3
	35	ALL	55B12		12	0.6	270	3.50	3.50	0	2.5	12	0	0	0	0	0	0	4.000	5.000	1.708	-2.159	647	0.430	0.430	1.18	1.53	1.0.
	40	ALL	55B12		18	0.6	270	3.50	3.50	0	2.5	18	0	0	0	0	0	0	4.000	5.000	2.200	-2.744	799	0.430	0.430	1.37	1.78	1.1
	25	ALL	5SB15		8	0.6	270	5.00	5.00	0	2.5	8	0	0	0	0	0	0	4.000	5.000	0.716	-0.874	529	0.430	0.430	1.85	2.40	2.5
	30	ALL	55B15		8	0.6	270	5.00	5.00	0	2.5	8	0	0	0	0	0	0	4.000	5.000	1.007	-1.212	570	0.430	0.430	1.29	1.67	1.5
28' ROADWAY	35	ALL	55B15		10	0.6	270	5.00	5.00	0	2.5	10	0	0	0	0	0	0	4.000	5.000	1.343	-1.598	680	0.430	0.430	1.21	1.57	1.2
SB15 BEAM	40	ALL	55B15		14	0.6	270	5.00	5.00	0	2.5	14	0	0	0	0	0	0	4.000	5.000	1.725	-2.032	842	0.430	0.430	1.36	1.76	1.2
	45	ALL	5SB15		18	0.6	270	5.00	5.00	2	2.5	18	2	2	0	0	0	0	4.000	5.000	2.149	-2.508	1013	0.420	0.420	1.41	1.82	1.1
	50	ALL	5SB15		22	0.6	270	5.00	5.00	6	2.5	22	6	4	2	0	0	0	4.000	5.000	2.643	-3.073	1227	0.420	0.420	1.33	1.72	1.0
	25	ALL	4SB12		6	0.6	270	3.50	3.50	0	2.5	6	0	0	0	0	0	0	4.000	5.000	0.904	-1.187	341	0.340	0.340	1.38	1.79	1.6
BO' ROADWAY	30	ALL	4SB12		8	0.6	270	3.50	3.50	0	2.5	8	0	0	0	0	0	0	4.000	5.000	1.277	-1.646	407	0.340	0.340	1.32	1.71	1.3
SB12 BEAM	35	ALL	4SB12		10	0.6	270	3.50	3.50	0	2.5	10	0	0	0	0	0	0	4.000	5.000	1.711	-2.169	518	0.340	0.340	1.24	1.60	1.0
	40	ALL	4SB12		14	0.6	270	3.50	3.50	0	2.5	14	0	0	0	0	0	0	4.000	5.000	2.205	-2.758	640	0.340	0.340	1.34	1.73	1.1
	25		4SB15		6	0.6	270	5.00	5.00	0			0	0	0	0	0	0	4.000	5.000	0.723	-0.888			0.350		2.19	
	30	ALL ALL	4SB15 4SB15		6	0.6	270	5.00	5.00 5.00	0	2.5 2.5	6	0	0	0	0	0	0	4.000	5.000	1.017	-0.888 -1.231	431 438	0.350 0.350	0.350	1.69	1.50	2.32 1.32
30' ROADWAY	35	ALL	45B15 4SB15		8	0.6	270	5.00	5.00	0	2.5	8	0	0	0	0	0	0	4.000	5.000	1.346	-1.231	545	0.340	0.340	1.10	1.57	1.3
SB15 BEAM	40	ALL	45B15		12	0.6	270	5.00	5.00	0	2.5	12	0	0	0	0	0	0	4.000	5.000	1.729	-2.043	675	0.340	0.340	1.47	1.91	1.3
	45	ALL	4SB15		14	0.6	270	5.00	5.00	2	2.5	14	2	2	0	0	0	0	4.000	5.000	2.166	-2.542	823	0.340	0.340	1.33	1.73	1.0
	50	ALL	4SB15		18	0.6	270	5.00	5.00	4	2.5	18	4	2	2	0	0	0	4.000	5.000	2.665	-3.115	998	0.340	0.340	1.32	1.71	1.02

1) Based on the following allowable stresses (ksi):

Compression = 0.65 f'ci

Tension = $0.24\sqrt{f'ci}$

Optional designs must likewise conform.

2 Portion of full HL93.

DESIGN NOTES:

Designed according to AASHTO LRFD Bridge Design Specifications. Load rated using Load and Resistance Factor Rating according to AASTHO Manual for Bridge Evaluation. Prestress losses for the designed beams have been calculated for a

elative humidity of 60 percent. Optional designs must likewise conform.

ABRICATION NOTES:

Provide Class H concrete.

Provide Grade 60 reinforcing steel.

Use low relaxation strands, each pretensioned to 75 percent of fpu. Full-length debonded strands are not permitted in positions "A" and "B". Strand debonding must comply with Item 424.4.2.2.2.4.

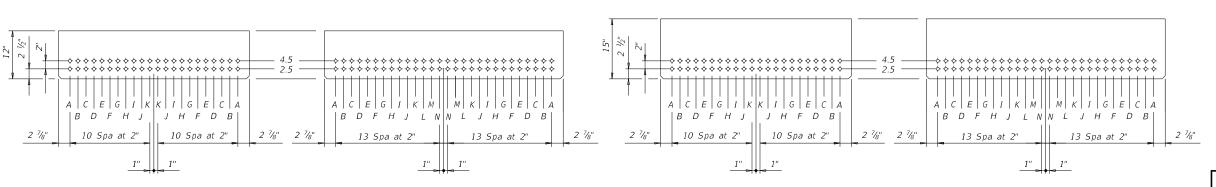
When shown on this sheet, the Fabricator has the option of furnishing either the designed beam or an approved optional beam design. All optional design submittals and shop drawings must be signed, sealed and lated by a Professional Engineer registered in the State of Texas.

Locate strands for the designed beam as low as possible on the 2" grid system unless a non-standarď strand pattern is indicated. Fill row "2.5", hen row "4.5". Place strands within a row as follows:

1) Locate a strand in each "A" position.

2) Place strand symmetrically about vertical centerline of beam.

3) Space strands as equally as possible across the entire width. Do not debond strands in position "A". Distribute debonded strands ymmetrically about the vertical centerline. Increase debonded lengths vorking outward, with debonding staggered in each row.



TXDOT 4SB12 SLAB BEAM

TXDOT 5SB12 SLAB BEAM

TXDOT 4SB15 SLAB BEAM

TXDOT 5SB15 SLAB BEAM

Texas Department of Transportation

PRESTRESSED CONCRETE SLAB BEAM STD DESIGNS (TY SB12 OR SB15)

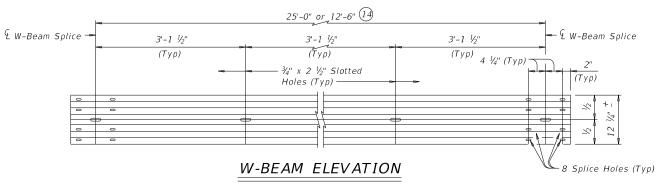
HL93 LOADING

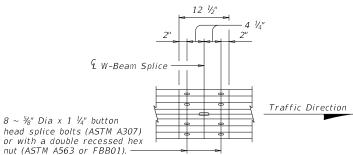
24', 28' & 30' ROADWAY

PSBSD

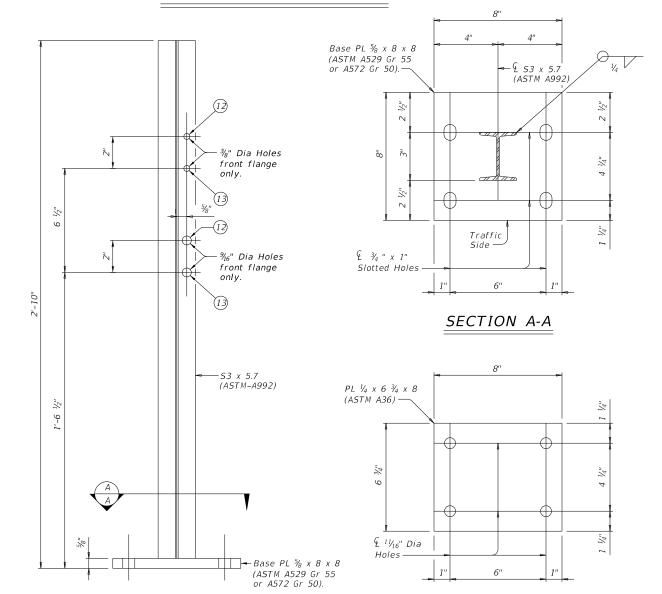
e: psbsts08-21.dgn	DN: SF	RW	ск: ВМР	DW:	SFS	ck: SDB
TxDOT January 2017	CONT	SECT	JOB			HIGHWAY
REVISIONS 1-21: Added load rating.	200	13	130		BI	G WOODS
· · · · · · · · · · · · · · · · ·	DIST		COUNTY			SHEET NO.
	TYLEF		GREG	G		13

GREGG





W-BEAM SPLICE ELEVATION



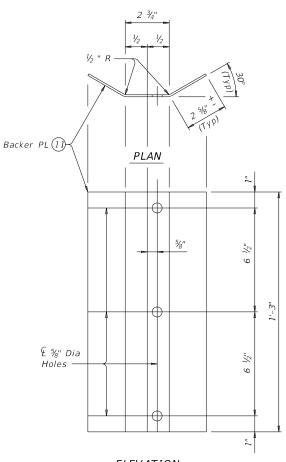
WASHER PLATE DETAIL

POST ELEVATION

Q %" Dia heavy hex head anchor bolt (ASTM F3125 Gr A325 or A449) or threaded rod (ATSM A193 Gr B7 or F1554 Gr 105) with one hardened steel washer (ASTM F436) and one regular lock washer placed under heavy hex nut (ASTM A563). One additional heavy hex nut must be furnished and tack welded for each threaded rod.

CAST-IN-PLACE & FORMED HOLE ANCHOR BOLT OPTIONS

- 9 See "Rail Details On Bridge Slab" and/or "Rail Section On
- 10 See "Material Notes" for anchor bolt information.
- (1) Backer PL 1/8 x 8 x 1'-3" (ASTM A1011 CS or SS Gr 33, or A1008 CS or SS Gr 33 (11 Gage acceptable)).
- 12 Used for structures with overlay.
- 13 Used for structures without overlay.
- 14) At the nominal end of the bridge rail for payment, one 9'-4 ½'' or 6'-3" W-beam section is permitted in order to achieve the required W-Beam splice location on the MBGF.



ELEVATION

BACKER PLATE

MBGF AND END TREATMENT NOTES:

This traffic railing must be anchored by metal beam guard fence (MBGF) and/or guard fence end treatments. Determine MBGF length of need in accordance with the Roadway Design Manual, unless otherwise specified. The minimum MBGF length of need required for anchoring the railing is: SGT; or DAT plus 12.5' of MBGF, as applicable. Provide CRT posts as shown in "Roadway Elevation of Rail."

CONSTRUCTION NOTES:

Face of rail post must be plumb unless otherwise approved by the Engineer. Post must be perpendicular to adjacent roadway grade. Use epoxy mortar under post base plates if gaps larger than V_{l6} " exist.

Fully anchored guardrail must be attached to each end of rail. A metal beam guard fence transition is not used with this rail. At the Contractor's option anchor bolts may be an adhesive anchor system. See "Material Notes".

Test adhesive anchors in accordance with Item 450.3.3, "Tests".

Test adhesive anchors in accordance with Item 450.3.3, "Tests" Test 3 anchors per 100 anchors installed. Perform corrective measures to provide adequate capacity if any of the tests do not meet the required test load. Repair damage from testing as directed.

It is recommended to show a Rail Layout with rail posts and W-beam splices. Fabricator must submit erection drawings to the Engineer for approval.

Round or chamfer exposed edges of rail post and backer plate to approximately $\, V_{16} \,$ by grinding.

Shop drawings are not required for this rail.

MATERIAL NOTES:

Galvanize all steel components.

Anchor bolts for base plate must be $\frac{9}{6}$ " Dia ASTM F3125 Gr A325 or A449 bolts (or ASTM A193 Gr B7 or F1554 Gr 105 threaded rods with one tack welded heavy hex nut each) with one hardened steel washer (ASTM F436) and one regular lock washer placed under each heavy hex nut. Nuts must conform to ASTM A563 requirements.

Optional adhesive anchorage system must be %" Dia ASTM A193 Gr B7 or F1554 Gr 105 fully threaded rods with one hardened steel washer (ASTM F436) and one regular lock washer placed under each heavy hex nut. Nuts must conform to ASTM A563 requirements. Embed fully threaded rod into slab and/or abutment wingwall using a Type III, Class C, D, E, or F anchor adhesive. Minimum adhesive anchor embedment depth is 4 ¾". Anchor adhesive chosen must be able to achieve a nominal bond strength in tension of a single anchor, Na, of 8 kips (edge distance must be accounted for). Submit signed and sealed calculations or the manufacturer's published literature showing the proposed anchor adhesive's ability to develop this load to the Engineer for approval prior to use. Anchor installation, including hole size, drilling, and clean out, must be in accordance with Item 450, "Railing."

W-beam must meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified in the plans. The Contractor may furnish rail elements of 25'-0" or 12'-6" (Nominal) lengths and a single rail element of 9'-4 $\frac{1}{2}$ " or 6'-3" (Nominal) length.

W-Beam must have slotted holes at 3'-1 $\frac{1}{2}''$.

Some part numbers from the "Task Force 13" Guide to Standardized Highway Barrier Hardware have been furnished for quick reference.

GENERAL NOTES:

This railing has been successfully evaluated by full-scale crash test to meet MASH TL-2 criteria. This railing can be used for speeds of 45 mph and less.

This rail is designed to deflect approximately 2' to 2'-6" as it contains and redirects the errant vehicle. This rail may not be installed on top of or behind curbs that project above finished grade, on bridges with expansion joints providing more than 5" movement, on retaining walls, or on grade separations and interchanges.

Repairs to impact-damaged post and base plate unit are not permitted. Replace all impact-damaged posts with a new post and base plate unit.

Average weight of railing with no overlay: 13 plf total.

SHEET 2 OF 2

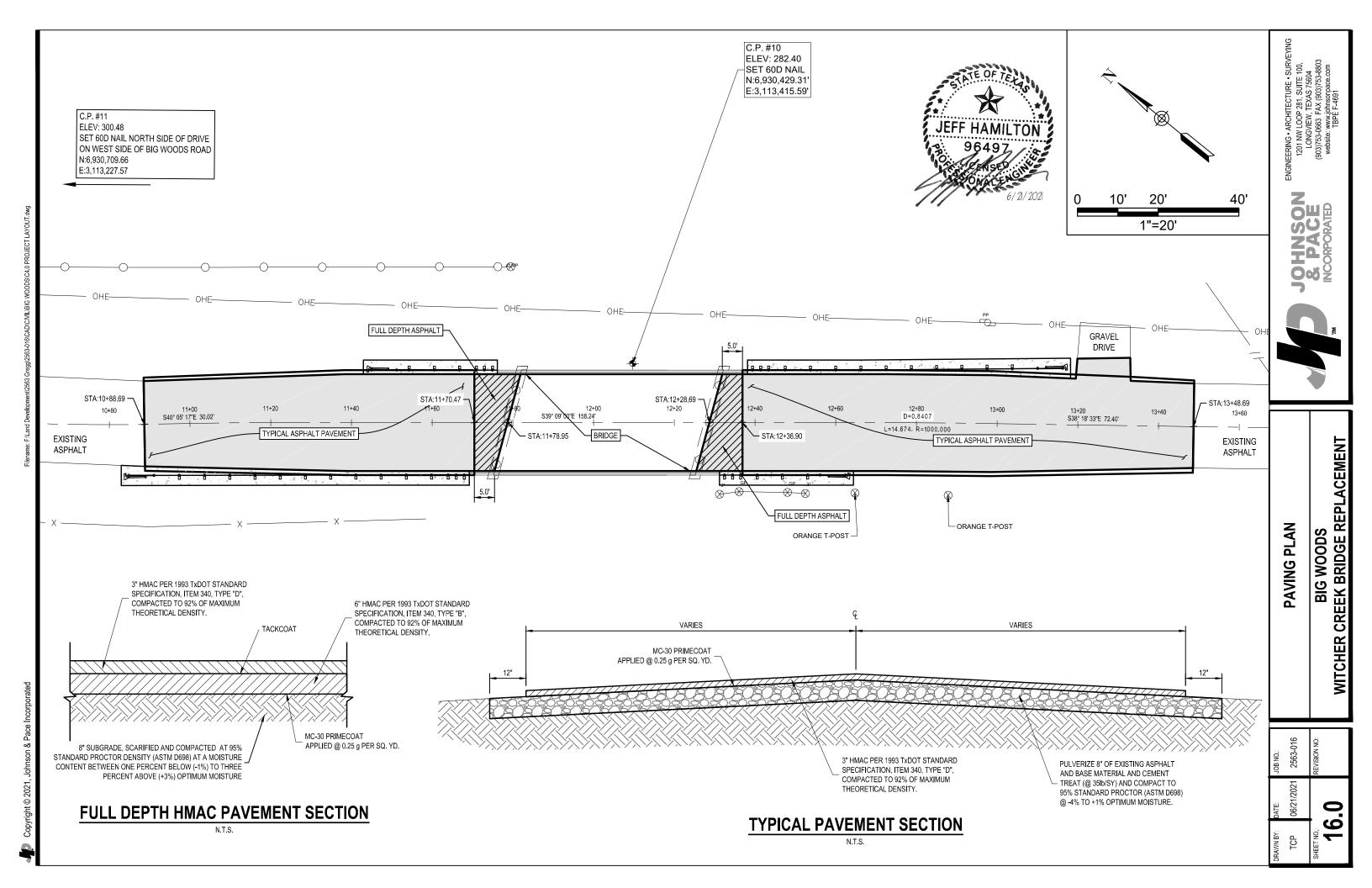
Texas Department of Transportation

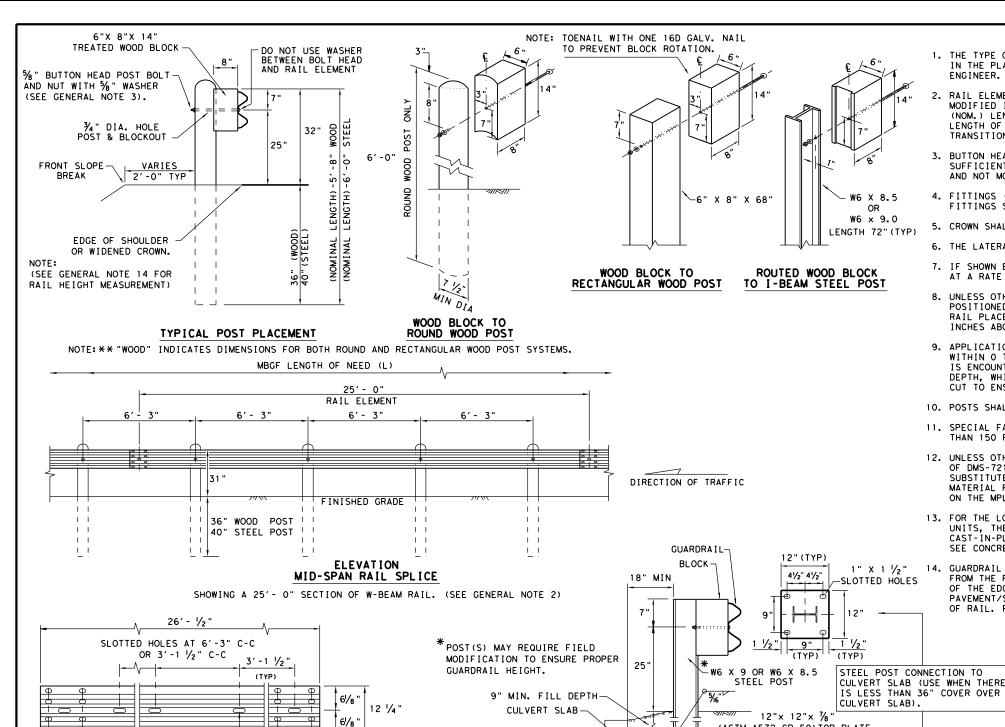
TRAFFIC RAIL

Bridge Division Standard

TYPE T631LS

FILE: rlstd037-20.dgn	DN: TXE	70T	ck: AES	DW:	JTR	CK: AES
©TxDOT September 2019	CONT	SECT	JOB			HIGHWAY
REVISIONS	200	13	130		BIC	WOODS
07-20: Allowing 9'-4 "∠" or 6'-3" W-Beam sections.	DIST		COUNTY			SHEET NO.
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GENERAL NOTES

- 1. THE TYPE OF POST (ROUND WOOD POST, RECTANGULAR WOOD POST, OR STEEL POST) WILL BE AS SHOWN IN THE PLANS. THE EXACT POSITION OF MBGF SHALL BE SHOWN IN THE PLANS OR AS DIRECTED BY THE ENGINEER. STEEL POSTS TO BE GALVANIZED IN ACCORDANCE WITH ITEM 445. "GALVANIZING.
- RAIL ELEMENTS SHALL MEET THE REQUIREMENTS OF ITEM 540, "METAL BEAM GUARD FENCE" EXCEPT AS MODIFIED IN THE PLANS. THE CONTRACTOR MAY FURNISH RAIL ELEMENTS OF 25'- 0", OR 12'- 6" (NOM.) LENGTHS. RAIL ELEMENTS MAY HAVE SLOTTED HOLES AT 3'-1 1/2" C-C OR 6'-3" C-C. A SPECIAL LENGTH OF RAIL MAY BE MANUFACTURED TO ACCOMMODATE THE DOWNSTREAM ANCHOR TERMINAL (DAT) AND THE TRANSITION SECTIONS OF GUARDRAIL.
- 3. BUTTON HEAD "POST BOLTS & NUTS" SHALL MEET THE REQUIREMENTS OF (ASTM A307), AND SHALL BE OF SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND 3/4" WASHER (FWC160) AND NOT MORE THAN 1" BEYOND IT. TRIM REMAINING BOLT LENGTH TO MEET REQUIRED LENGTH.
- 4. FITTINGS (BOLTS, NUTS, AND WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING. FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM.
- 5. CROWN SHALL BE WIDENED TO ACCOMMODATE THE METAL BEAM GUARD FENCE.
- 6. THE LATERAL APPROACH TO THE GUARD FENCE, SHALL HAVE A MAXIMUM SLOPE OF 1V:10H.
- 7. IF SHOWN ELSEWHERE IN THE PLANS OR AS DIRECTED BY THE ENGINEER, THE GUARD FENCE MAY BE FLARED AT A RATE OF 25:1 OR FLATTER,
- 8. UNLESS OTHERWISE SHOWN IN THE PLANS, GUARD FENCE PLACED IN THE VICINITY OF CURBS SHALL BE POSITIONED SO THAT THE FACE OF CURB IS LOCATED DIRECTLY BELOW OR BEHIND THE FACE OF THE RAIL. RAIL PLACED OVER CURBS SHALL BE INSTALLED SO THAT THE POST BOLT IS LOCATED APPROXIMATELY 25 INCHES ABOVE THE GUTTER PAN OR EDGE OF SHOULDER.
- 9. APPLICATIONS IN SOLID ROCK ARE ONLY ALLOWED WITH STEEL POSTS. IF SOLID ROCK IS ENCOUNTERED WITHIN 0 TO 18" OF THE FINISHED GRADE, DRILL A 24" DIA. HOLE, 24" INTO THE ROCK. IF SOLID ROCK IS ENCOUNTERED BELOW 18", DRILL A 12" DIA. HOLE, 12" INTO THE ROCK OR TO THE STANDARD EMBEDMENT DEPTH, WHICHEVER MAYBE LESS. ANY EXCESS POST LENGTH, AFTER MEETING THESE DEPTHS, MAY BE FIELD CUT TO ENSURE PROPER GUARDRAIL MOUNTING HEIGHT. BACKFILL WITH COARSE AGGREGATE MATERIAL.
- 10. POSTS SHALL NOT BE SET IN CONCRETE, OF ANY DEPTH.
- 11. SPECIAL FABRICATION WILL BE REQUIRED AT INSTALLATION LOCATIONS HAVING A CURVATURE OF LESS
- 12. UNLESS OTHERWISE SHOWN IN THE PLANS, A COMPOSITE MATERIAL BLOCK THAT MEETS THE REQUIREMENTS OF DMS-7210, "COMPOSITE MATERIAL POSTS AND BLOCKS FOR METAL BEAM GUARD FENCE" MAY BE SUBSTITUTED FOR BLOCKS OF SIMILAR DIMENSIONS. THE CONSTRUCTION DIVISION, TXDOT MAINTAINS A MATERIAL PRODUCER LIST (MPL) FOR PRODUCERS OF MATERIALS CONFORMING TO DMS-7210 ONLY PRODUCERS ON THE MPL MAY FURNISH COMPOSITE MATERIAL BLOCKS.
- 13. FOR THE LOW FILL CULVERT OPTION, POSTS LOCATED PARTIALLY OR WHOLLY BETWEEN PRECAST BOX CULVERT UNITS, THE USE OF A CAST-IN-PLACE CONCRETE CLOSURE BETWEEN BOXES IS REQUIRED. THE LENGTH OF THE CAST-IN-PLACE CONCRETE CLOSURE SHALL ACCOMMODATE THE PLACEMENT OF THE LOW FILL CULVERT OPTION. SEE CONCRETE CLOSURE DETAILS ON BRIDGE STANDARD SCP-MD.
- 14. GUARDRAIL HEIGHT MEASUREMENT: WHEN THE GUARDRAIL IS LOCATED ABOVE PAVEMENT, MEASURE THE HEIGHT S FROM THE PAVEMENT TO THE TOP OF THE W-BEAM RAIL. WHEN THE GUARDRAIL IS LOCATED UP TO 2 FT. OFF OF THE EDGE OF PAVEMENT OR FOR A PAVEMENT OVERLAY, USE A 10-FOOT STRAIGHTEDGE TO EXTEND THE PAVEMENT/SHOULDER SLOPE TO THE BACK OF RAIL, MEASURE FROM THE BOTTOM OF STRAIGHTEDGE TO THE TOP OF RAIL. FOR GUARDRAIL LOCATED DOWN A 10:1 SLOPE, MEASURE FROM THE NOMINAL TERRAIN.

NOTE: TRANSISTIONS TO BRIDGE RAILS OR TRAFFIC BARRIERS. SEE GF (31) TL3 TR STANDARD FOR HIGH-SPEED TL-3 TRANSITIONS. SEE GF (31) TL2 TR STANDARD FOR LOW-SPEED TL-2 TRANSITIONS.

NOTE: TWO INSTALLATION OPTIONS. BOLT-THROUGH OPTION: REQUIRES A 6" MIN. SLAB THICKNESS. $\overline{\%}$ " DIA (ASTM A449) HEAVY HEX BOLTS WITH TWO HARDENED WASHER EACH AND HEAVY HEX NUTS. NOTE: BOLT LENGTH = SLAB PLUS 2 1/4" MIN.

2. EPOXY ANCHOR OPTION: THIS OPTION MAY ONLY BE USED IF THE CULVERT SLAB IS 9" MIN. THICK. THREADED ANCHOR RODS MUST BE 1/8" DIA. ASTM A449 OR A193 GRADE B7 WITH HEAVY HEX NUT, AND ONE HARDENED WASHER EACH. EMBED ANCHOR RODS 6" WITH HILTI HIT RE 500 EPOXY ADHESIVE. OTHER TYPE III CLASS C EPOXY ADHESIVES MEETING THE REQUIREMENTS OF DMS-6100. "EPOXIES AND ADHESIVES". MAY BE USED IF IT CAN BE DEMONSTRATED THAT THEY MEET OR EXCEED THE STRENGTH OF HILTI HIT RE 500 WITH THE SAME EMBEDMENT DEPTH AND THREADED ROD DIA. FOLLOW THE MANUFACTURER'S REQUIREMENTS FOR INSTALLING EPOXIED THREADED RODS. EXTEND RODS 1/4" MIN. BEYOND NUT.

NOTE: CULVERTS OF 25 FT. OR LESS, SEE GF(31)LS STANDARD FOR "LONG SPAN" OPTION.

(ASTM A572 GR 50) TOP PLATE

OR CORED IN CONCRETE

1 DIA. HOLES FORMED

VARIES

LOW FILL CULVERT POST

12" X 12" X 1/4" (ASTM A36) STEEL BOTTOM

PLATE WITH 1" DIA. HOLES REQUIRED WITH

BOLT-THROUGH INSTALLATION.

DIRECTION OF TRAFFIC

% " X 1 ¼" BUTTON HEAD SPLICE BOLTS WITH RECCESSED NUTS.

NO BOLT REQUIRED



METAL BEAM GUARD FENCE TL-3 MASH COMPLIANT

GF (31) - 19

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NOTE: SEE GENERAL NOTE 3 FOR SPLICE & POST BOLT DETAILS.

BUTTON HEAD BOLT

FOUR TYPES OF BUTTON-HEAD GUARD RAIL

BOLTS COME WITH A RECCESSED NUT.

(8) RAIL SPLICE

SPLICE BOLT LENGTH

POST & BLOCK LENGTH

FBB01 = 1 1/4

FBB02 = 2"

FBB03 = 10"

FBBO4 = 18'

2 1/2" X 3/4"

SLOTTED HOLES (TYP)

ELEVATION 25' - O" (NOM.) W-BEAM SECTION

VARIES

SEE RAIL SPLICE DETAIL FOR REQUIRED HARDWARE.

NOTES: SEE GENERAL NOTE 2 FOR ALLOWABLE RAIL TYPES.

41/1" 41/1" 2"

12 1/2"

41/4" 41/4"

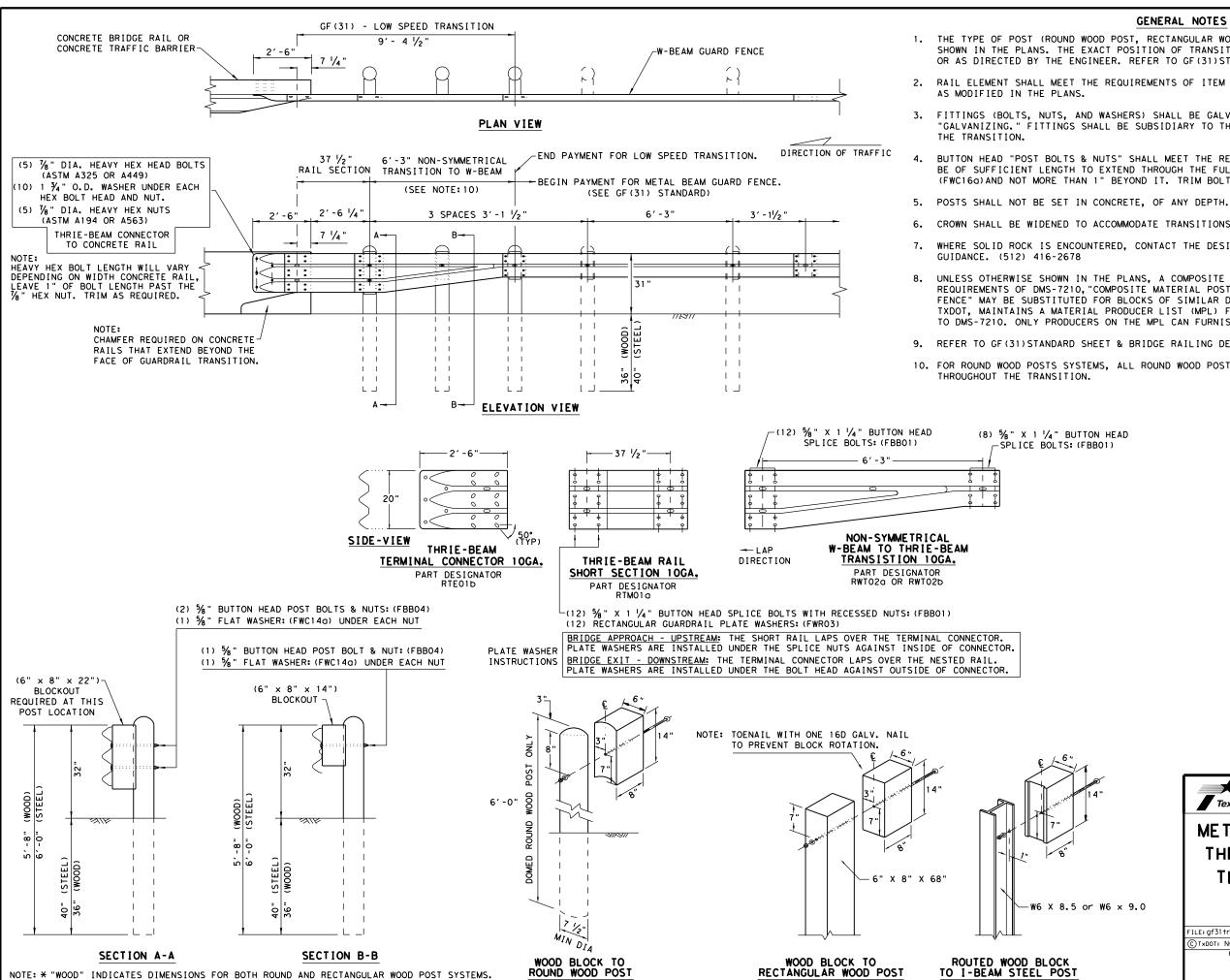
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MID-SPAN

REQUIRED WITH 6'-3" POST SPACINGS.

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RAIL SPLICE DETAIL NOTE: GF(31), MID-SPAN RAIL SPLICES ARE



- THE TYPE OF POST (ROUND WOOD POST, RECTANGULAR WOOD POST, OR STEEL POST) WILL BE AS SHOWN IN THE PLANS. THE EXACT POSITION OF TRANSITIONS SHALL BE AS SHOWN IN THE PLANS OR AS DIRECTED BY THE ENGINEER. REFER TO GF (31) STANDARD SHEET.
- 2. RAIL ELEMENT SHALL MEET THE REQUIREMENTS OF ITEM 540, "METAL BEAM GUARD FENCE" EXCEPT
- 3. FITTINGS (BOLTS, NUTS, AND WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING." FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM REQUIRING CONSTRUCTION OF
- BUTTON HEAD "POST BOLTS & NUTS" SHALL MEET THE REQUIREMENTS OF (ASTM A307), AND SHALL BE OF SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND % WASHER (FWC16a) AND NOT MORE THAN 1" BEYOND IT. TRIM BOLT LENGTH TO MEET REQUIRED LENGTH.
- CROWN SHALL BE WIDENED TO ACCOMMODATE TRANSITIONS.
- WHERE SOLID ROCK IS ENCOUNTERED, CONTACT THE DESIGN DIVISION FOR ADDITIONAL
- UNLESS OTHERWISE SHOWN IN THE PLANS, A COMPOSITE MATERIAL BLOCK THAT MEETS THE REQUIREMENTS OF DMS-7210, "COMPOSITE MATERIAL POSTS AND BLOCKS FOR METAL BEAM GUARD FENCE" MAY BE SUBSTITUTED FOR BLOCKS OF SIMILAR DIMENSIONS. THE CONSTRUCTION DIVISION, TXDOT, MAINTAINS A MATERIAL PRODUCER LIST (MPL) FOR PRODUCERS OF MATERIALS CONFORMING TO DMS-7210. ONLY PRODUCERS ON THE MPL CAN FURNISH COMPOSITE MATERIAL BLOCKS.
- 9. REFER TO GF(31)STANDARD SHEET & BRIDGE RAILING DETAILS FOR ADDITIONAL DETAILS.
- 10. FOR ROUND WOOD POSTS SYSTEMS, ALL ROUND WOOD POSTS SHALL BE 7 $\frac{1}{2}$ " DIA. MINIMUM

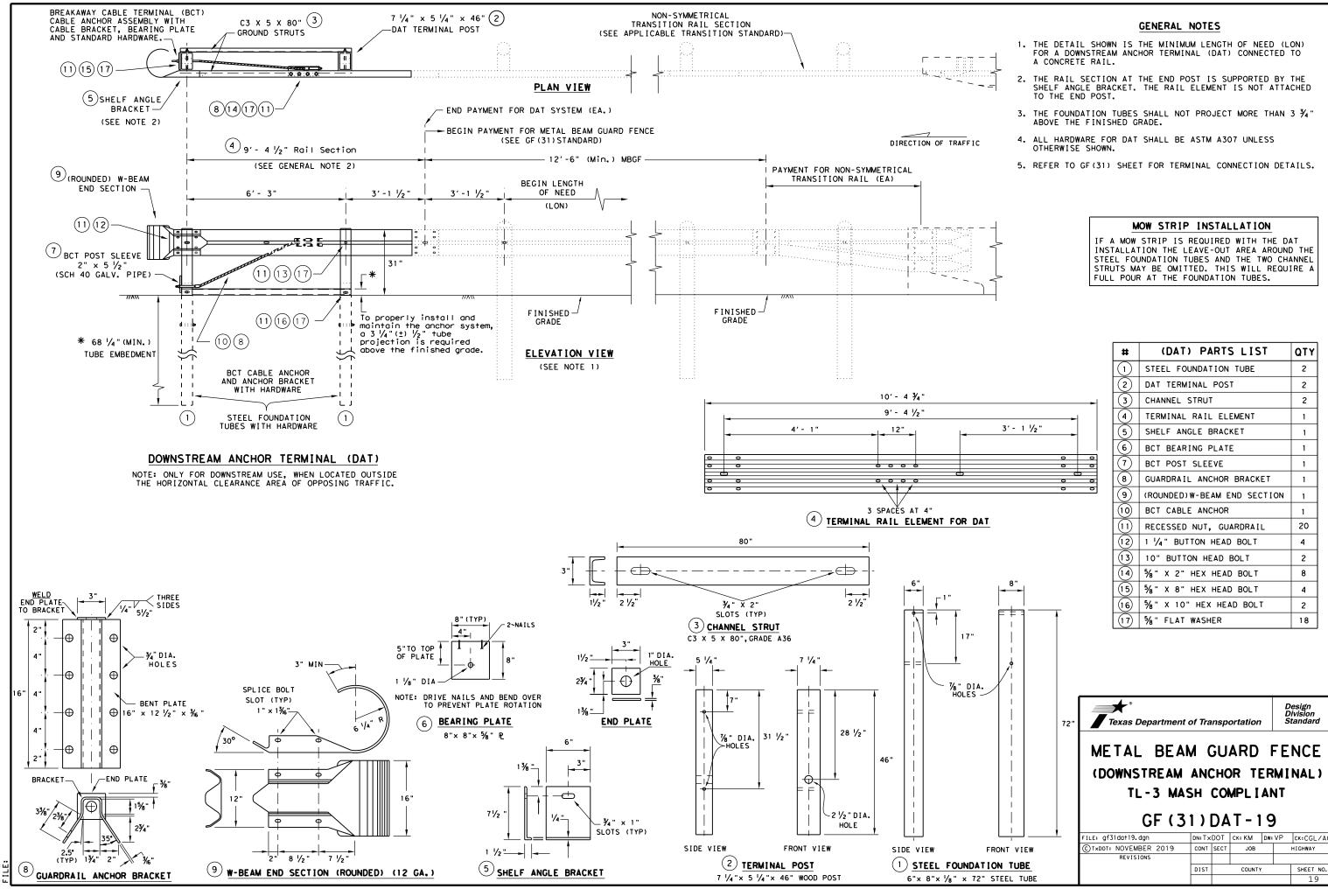




METAL BEAM GUARD FENCE THRIE-BEAM TRANSITION TL-2 MASH COMPLIANT

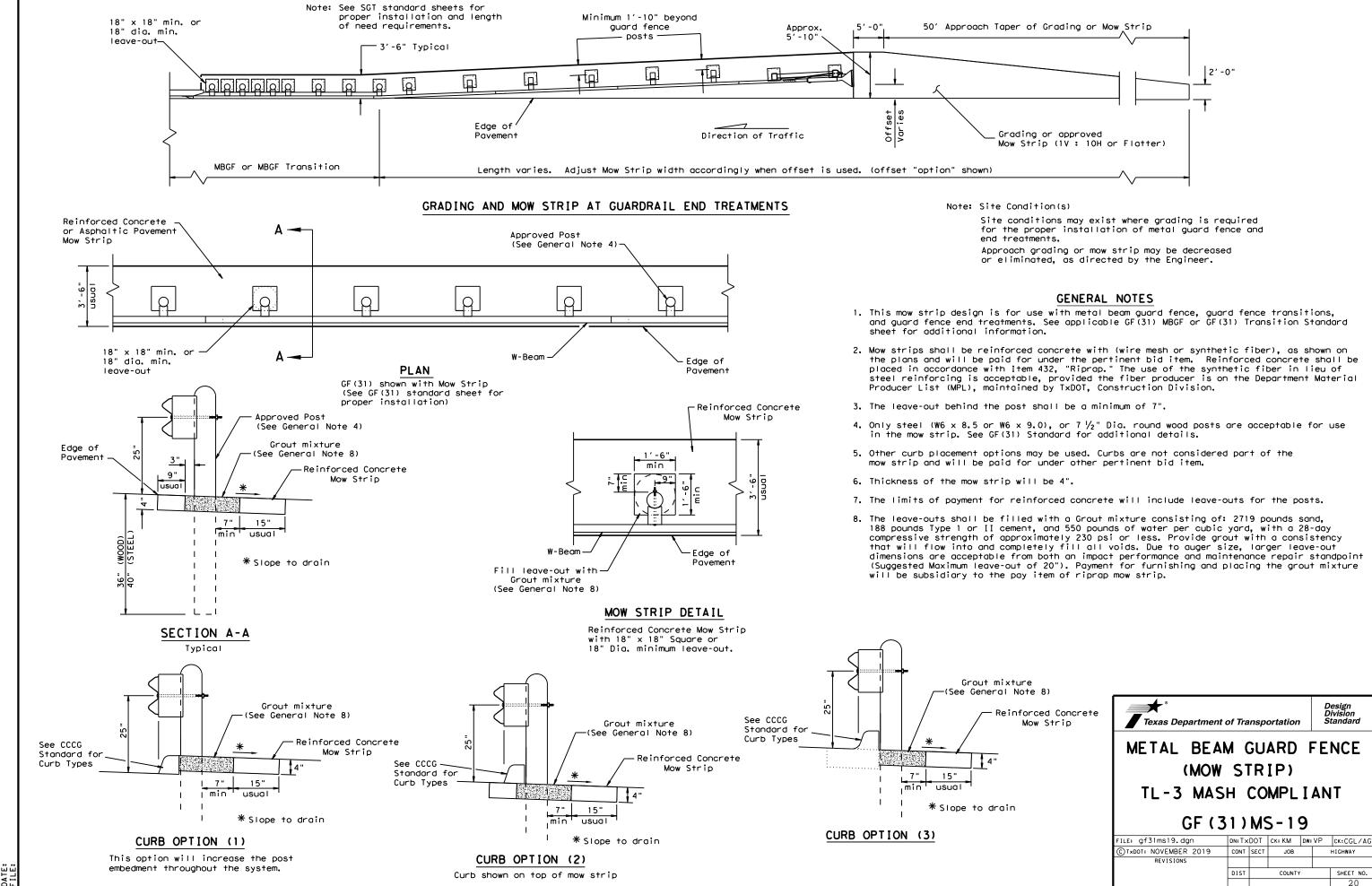
GF (31) TR TL2-19

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GENERAL NOTES

- FOR SPECIFIC INFORMATION REGARDING INSTALLATION AND TECHNICAL GUIDANCE OF THE SYSTEM, CONTACT: TRINITY HIGHWAY AT 1 (888) 323-6374. 2525 N. STEMMONS FREEWAY, DALLAS, TX 75207
- FOR INSTALLATION, REPAIR AND MAINTENANCE REFER TO THE; SOf+Stop END TERMINAL, PRODUCT DESCRIPTION ASSEMBLY MANUAL. PN:620237B
- 3. APPLY HIGH INTENSITY REFLECTIVE SHEETING, "OBJECT MARKER" ON THE FRONT FACE OF THE DEVICE PER MANUFACTURER'S RECOMMENDATIONS. OBJECT MARKER SHALL CONFORM TO THE STANDARDS REQUIRED IN TEXAS MUTCD.
- 4. FOR POST (LEAVE-OUT) INSTALLATION AND GUIDANCE SEE TXDOT'S LATEST ROADWAY MOW STRIP STANDARD.
- HARDWARE (BOLTS, NUTS, & WASHERS) SHALL BE GALVANIZED IN ACCORDANCE WITH ITEM 445, "GALVANIZING". FITTINGS SHALL BE SUBSIDIARY TO THE BID ITEM.
- 6. A COMPOSITE MATERIAL BLOCKOUT THAT MEETS THE REQUIREMENTS OF DMS-7210, MAY BE SUBSTITUTED FOR BLOCKOUTS OF SIMILAR DIMENSIONS. SEE CONSTRUCTION DIVISION MATERIAL PRODUCER LIST (MPL) FOR CERTIFIED PRODUCERS.
- IF SOLID ROCK IS ENCOUNTERED SEE THE MANUFACTURER'S INSTALLATION MANUAL AND REFER TO THE LATEST ROADWAY MBGF STANDARD FOR INSTALLATION GUIDANCE.
- 8. POSTS SHALL NOT BE SET IN CONCRETE.
- 9. IT IS ACCEPTABLE TO INSTALL THE SOFTSTOP IMPACT HEAD PARALLEL TO THE GRADE LINE OR WITH AN UPWARD TILT.
- 10. DO NOT ATTACH THE SOFTSTOP SYSTEM DIRECTLY TO A RIGID BARRIER.
- 11. UNDER NO CIRCUMSTANCES SHALL THE GUARDRAIL WITHIN THE SOftStop SYSTEM BE CURVED.
- A FLARE RATE OF UP TO 25:1 MAY BE USED TO PREVENT THE TERMINAL HEAD FROM ENCROACHING ON THE SHOULDER. THE FLARE MAY BE DECREASED OR ELIMINATED FOR SPECIFIC INSTALLATIONS, IF DIRECTED BY THE ENGINEER.

NOTE: A	THE INSTALLATION HEIGHT OF FULLY ASSEMBLED ANCHOR POST WILL VARY FROM 3-7/4" MIN. TO 4" MAX. ABOVE FINISHED GRADE.
NOTE: B	PART PN:5852B RIGHT-SIDE (HIGH INTENSITY REFLECTIVE SHEETING) PART PN:5851B LEFT-SIDE (HIGH INTENSITY REFLECTIVE SHEETING)
NOTE: C	W-BEAM SPLICE LOCATED BETWEEN LINE POST(4) AND LINE POST(5) GUARDRAIL PANEL 25'-0" PN:15215G ANCHOR RAIL 25'-0" PN:15215G LAP GUARDRAIL IN DIRECTION OF TRAFFIC FLOW.

MAIN SYSTEM COMPONENTS

620237B	1	PRODUCT DESCRIPTION ASSEMBLY MANUAL (LATEST REV.)
15208A	1	SoftStop HEAD (SEE MANUAL FOR RIGHT-LEFT APPROACH)
15215G	1	SoftStop ANCHOR RAIL (12GA) WITH CUTOUT SLOTS
61G	1	SoftStop DOWNSTREAM W-BEAM RAIL (12GA) (25'- 0")
15205A	1	POST #0 - ANCHOR POST (6'- 5 1/8")
15203G	1	POST #1 - (SYTP) (4'- 9 1/2")
15000G	1	POST #2 - (SYTP) (6'- 0")
533G	6	POST #3 THRU #8 - I-BEAM (W6 x 8.5) (6'- 0")
4076B	7	BLOCKOUT - WOOD (ROUTED) (6" x 8" x 14")
6777B	7	BLOCKOUT - COMPOSITE (4" x 7 1/2" x 14")
15204A	1	ANCHOR PADDLE
15207G	1	ANCHOR KEEPER PLATE (24 GA)
15206G	1	ANCHOR PLATE WASHER (1/2" THICK)
15201G	2	ANCHOR POST ANGLE (10" LONG)
15202G	1	ANGLE STRUT
		HARDWARE
4902G	1	1" ROUND WASHER F436
3908G	1	1" HEAVY HEX NUT A563 GR. DH
3717G	2	¾" × 2 ½" HEX BOLT A325
3701G	4	34" ROUND WASHER F436
3704G	2	34" HEAVY HEX NUT A563 GR. DH
3360G	16	%" × 1 1/4" W-BEAM RAIL SPLICE BOLTS HGR
3340G	25	%" W-BEAM RAIL SPLICE NUTS HGR
3500G	7	% " × 10" HGR POST BOLT A307
3391G	1	%" × 1 ¾" HEX HD BOLT A325
4489G	1	%" × 9" HEX HD BOLT A325
4372G	4	%" WASHER F436
105285G	2	%6" × 2 1/2" HEX HD BOLT GR-5
105286G	1	%6" × 1 1/2" HEX HD BOLT GR-5
3240G	6	% " ROUND WASHER (WIDE)
3245G	3	% " HEX NUT A563 GR. DH
5852B	1	HIGH INTENSITY REFLECTIVE SHEETING - SEE NOTE: B

Texas Department of Transportation

TRINITY HIGHWAY SOFTSTOP END TERMINAL MASH - TL-3

SGT (10S) 31-16

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